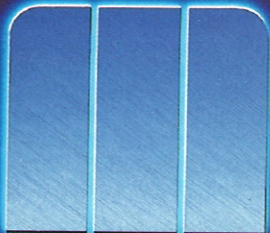
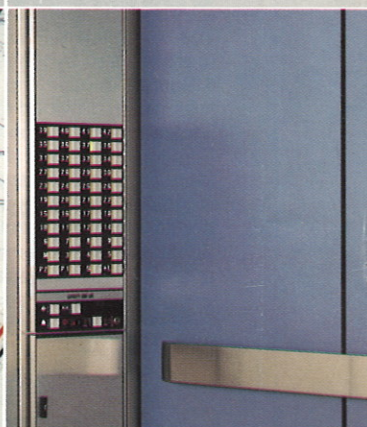
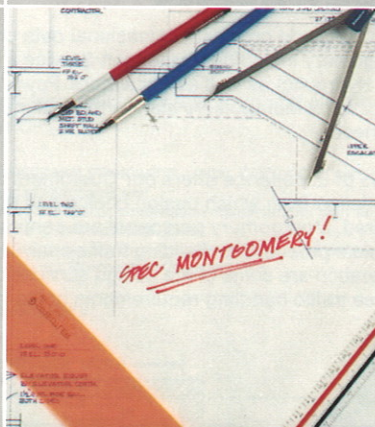


STANDARDS OF EXCELLENCE

PLANNING GUIDE

14200/MON
BuyLine 3/85



montgomery®

ELEVATORS ESCALATORS
POWER WALKS POWER RAMPS





STANDARDS OF EXCELLENCE

The Montgomery Planning Guide provides dimensional data on the full range of equipment manufactured by Montgomery including Passenger, Service & Freight Elevators (Gearless & Geared Traction and Hydraulic) as well as Escalators, Power Walks and Power Ramps. The information provided explains Montgomery standards designed to meet virtually any vertical transportation need.

Montgomery Standards of Excellence offers our Customers Standards of Choice. These standards are the foundation from which design choice can create the exact vertical transportation system required. Montgomery personnel are continuously trained in the proper application of our complete product line. Building traffic analysis, preliminary layout planning and specification preparation are some of the design services offered by Montgomery to tailor equipment to the precise traffic handling requirements of the proposed installation.

MEGATECH™ advanced components:

For nearly 100 years, Montgomery has maintained the highest standards of quality in the design and manufacture of vertical transportation equipment. Our on-going program of Research & Development has pioneered many new application approaches which have become industry standards. Our dedication to Research & Development has now created an expanding family of advanced power controls, programmable logic controls along with products incorporating 21st Century lightweight/high strength designs. MEGATECH ADVANCED COMPONENTS, Montgomery Standards of Excellence providing even greater customer opportunity for Standards of Choice:



Fully Integrated Elevator Fixture System



Lightweight/High Strength Passenger Elevator Enclosures



Standard Geared Traction Passenger Elevator System



Standard Holeless Hydraulic Passenger Elevator System



Standard Inground Hydraulic Passenger Elevator System



Reprogrammable Microcomputer Logic Control Systems



Solid State A.C. Power Control



Solid State D.C. Power Control



Solid State High Performance D.C. Power Control

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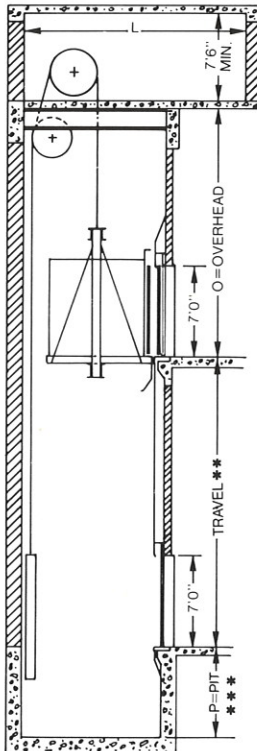
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High Speed:

High-Speed Traction Elevators meet the need for high quality performance with speeds to 1200 fpm. Heavy traffic demands are served by MIPROM II® Microcomputer Group Logic Systems.



Moderate Speed:

Moderate Speed Traction Elevators perform efficiently and economically when serving traffic demands in medium and low rise buildings.

HANDICAPPED REQUIREMENTS AVAILABLE TO MEET NEII STANDARDS, LOCAL CODES OR LAWS.

National Elevator Industry, Inc. (NEII) Handicapped Standards are:

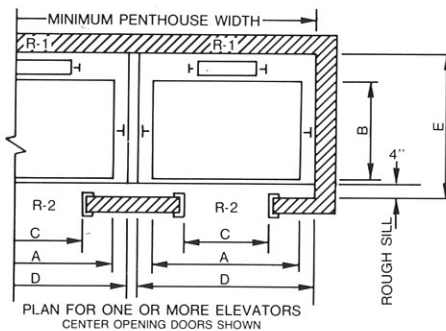
Placement of car controls, hall buttons and phone (or intercommunication equipment) for easy access.

Tactile markings for operating switches, buttons and hoistway door jams.

Handrails in car - dual ray door protection - audible signals in car position indicator and lanterns.

CAR SIZE: Certain minimums may apply. Consult your Montgomery Representative.

For hoistway entrance and sill detail information see page 9.



RECOMMENDED SIZES AND CAPACITIES				
TYPE BUILDING	SMALL OFFICE	AVERAGE OFFICE HOTEL		LARGE OFFICE OR STORE
CAPACITY	2000#	2500#†	3000#†	3500#†
A	6'-0"	7'-0"	7'-0"	7'-0"
B	5'-0"	5'-0"	5'-6"	6'-2"
C	3'-0"	3'-6"	3'-6"	3'-6"
D	7'-4"	8'-4"	8'-4"	8'-4"
E	6'-10"	6'-10"	7'-4"	8'-0"

CAPACITY	OVERHEAD LOADS/LBS. (APPROXIMATE) PER ELEVATOR							
	UP TO 350 FPM†		400 FPM		500 FPM-TO-700 FPM		800 FPM-TO-1200 FPM	
	R-1	R-2	R-1	R-2	R-1	R-2	R-1	R-2
2000#	18500	9500	N/A	N/A	N/A	N/A	N/A	N/A
+2500#	22000	11500	25000	15000	28000	18000	31000	21000
+3000#	23000	11500	26000	15000	29000	18000	32000	22000
+3500#	24500	13000	28000	16000	30000	19000	33000	23000

MINIMUM PIT-OVERHEAD & MACHINE ROOM DIMENSIONS										
SPEED	200+	300	350+	400	500	600	700	*800	*1000	*1200
L	16'-0"	15'-0"	15'-0"	15'-0"	18'-6"	18'-6"	18'-6"	18'-6"	18'-6"	18'-6"
O	15'-6"	16'-0"	16'-6"	16'-8"	17'-6"	18'-6"	19'-6"	21'-6"	21'-6"	23'-0"
P	4'-0"	4'-6"	5'-1"	5'-7"	7'-8"	8'-6"	9'-2"	12'-0"	12'-0"	12'-0"

NOTES:

- † Duties noted conform to Montgomery **CTX** and **SPECTRON™** A.C. Geared Traction standard applications. Consult your Montgomery Representative for more information on **CTX** and **SPECTRON™**... Montgomery Standards of Excellence.
- Reactions include allowances for impact but DO NOT include weight of concrete slab.
- Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI/ASME code requirements. Local codes may vary these requirements.
- Add 5" to "E" for counterweight with safety.
- Layouts and dimensions shown are for center opening type entrances. Other types available.

- Consult your Montgomery Representative for specific recommendations where space is limited or other conditions necessitate further study.
- All data is general. Consult your local Montgomery Representative for exact information for your working drawings.
 - * Add 2" to Dimension "D" for car speed over 700 FPM.
 - ** When car travel is over 150 feet, add 1/4" to overall hoistway width and depth for each additional 25 feet of travel.
 - *** Increase pit dimension for 400 FPM to 7'-4" where COMPENSATION is required.



montgomery® PASSENGER ELEVATORS

Basement Type-Moderate Speed:

Basement type traction elevators are utilized for limited overhead conditions in new and existing buildings. The hoisting machine is off-set at the side of the hoistway. The machine may be located at any suitable elevation and need not be at the "basement." This type of elevator facilitates future floor expansion.

HANDICAPPED REQUIREMENTS AVAILABLE TO MEET NEII STANDARDS, LOCAL CODES OR LAWS.

National Elevator Industry, Inc. (NEII) Handicapped Standards are:

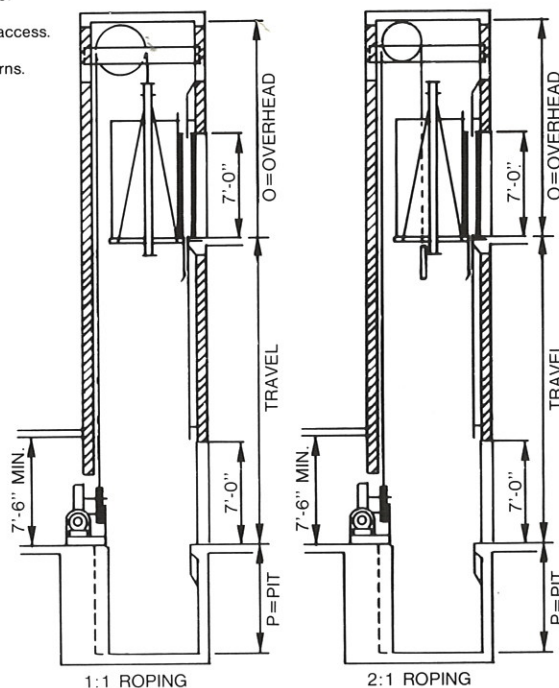
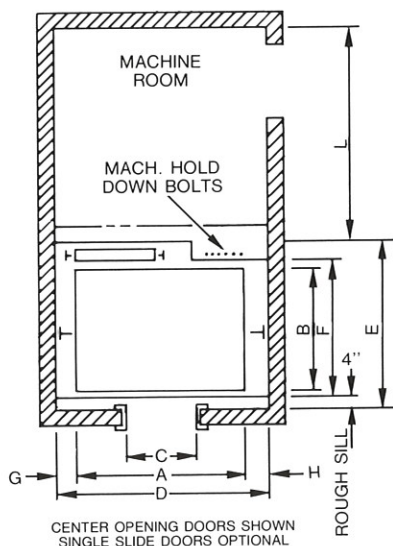
Placement of car controls, hall buttons and phone (or intercommunication equipment) for easy access.

Tactile markings for operating switches, buttons and hoistway door jambs.

Handrails in car — dual ray door protection — audible signals in car position indicator and lanterns.

CAR SIZE: Certain minimums may apply. Consult your Montgomery Representative.

For hoistway entrance and sill detail information see page 9.



1:1 ROPING ARRANGEMENT
is used when only moderate overhead clearance is available, and only when a shallow pit depth is feasible.

RECOMMENDED SIZES & CAPACITIES

TYPE BUILDING	APARTMENT OR SMALL OFFICE	AVERAGE OFFICE HOTEL		LARGE OFFICE OR STORE
CAPACITY	2000#	2500#	3000#	3500#
A	6'-0"	7'-0"	7'-0"	7'-0"
B	5'-0"	5'-0"	5'-6"	6'-2"
C	3'-0"	3'-6"	3'-6"	3'-6"
D	7'-10"	8'-4"	8'-4"	8'-4"
E	6'-10"	6'-10"	7'-4"	8'-0"
F	5'-5"	5'-5"	5'-11"	6'-7"
G	11"	8"	8"	8"
H	11"	8"	8"	8"

RECOMMENDED MACHINE ROOM OVERHEAD & PIT DIMENSIONS

SPEED	100	200	250	300	350
L	10'-6"	10'-6"	10'-6"	10'-6"	10'-6"
O	16'-7"	17'-1"	17'-5"	17'-6"	17'-9"
P	4'-0"	4'-0"	4'-6"	4'-6"	5'-1"

2:1 ROPING ARRANGEMENT
permits a minimum overhead installation. Because of the sheave arrangement, it is necessary to have a greater pit depth than for a comparable 1:1 installation.

RECOMMENDED SIZES & CAPACITIES

TYPE BUILDING	APARTMENT OR SMALL OFFICE	AVERAGE OFFICE HOTEL	
CAPACITY	2000#	2500#	3000#
A	6'-0"	7'-0"	7'-0"
B	5'-0"	5'-0"	5'-6"
C	3'-0"	3'-6"	3'-6"
D	7'-10"	8'-10"	8'-10"
E	6'-10"	6'-10"	7'-4"
F	5'-5"	5'-5"	5'-11"
G	10"	10"	10"
H	12"	12"	12"

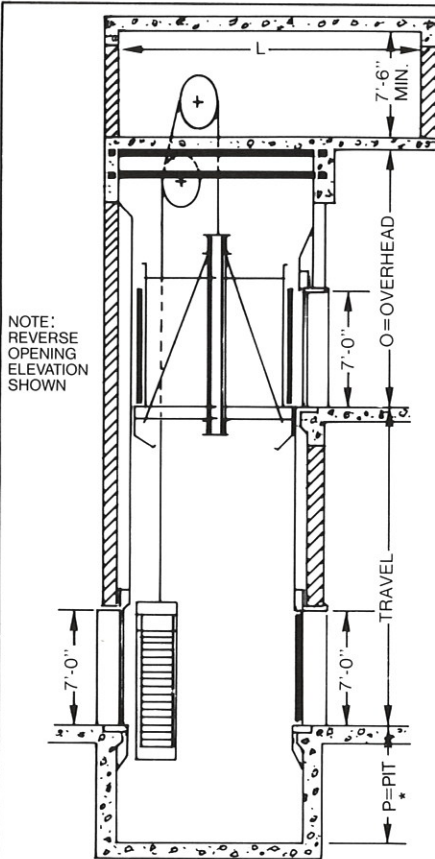
RECOMMENDED MACHINE ROOM OVERHEAD & PIT DIMENSIONS

SPEED	100	200	250	300
L	10'-6"	10'-6"	10'-6"	10'-6"
O	13'-0"	13'-2"	13'-7"	13'-8"
P	5'-6"	6'-6"	6'-11"	7'-4"

NOTES:

- Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI/ASME code requirements. Local codes may vary these requirements.
- Add 5" to "E" for counterweight with safety at speeds of 200 F.P.M. or more.
- Layouts and dimensions shown are for center opening type entrances.

- Consult your Montgomery Representative for specific recommendations where space is limited or other conditions may necessitate further study.
- All data is general. Consult your local Montgomery Representative for exact information for your working drawings.



Hospital Shape (Passenger/Service):

Passenger/Service (Hospital Shape) Traction Elevators are designed in a wide range of speeds for individual applications. Emergency and independent service as well as auxiliary power features are available.

HANDICAPPED REQUIREMENTS AVAILABLE TO MEET NEII STANDARDS, LOCAL CODES OR LAWS.

National Elevator Industry, Inc. (NEII) Handicapped Standards are:

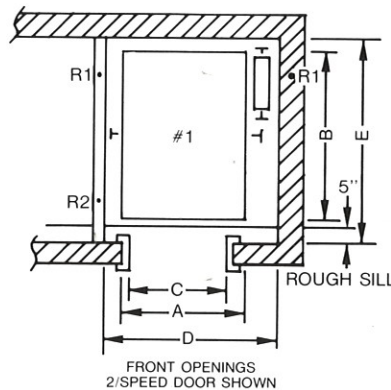
Placement of car controls, hall buttons and phone (or intercommunication equipment) for easy access.

Tactile markings for operating switches, buttons and hoistway door jamba.

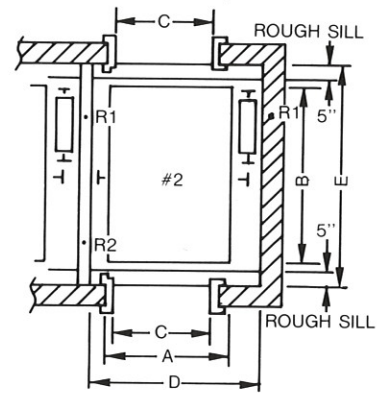
Handrails in car - dual ray door protection - audible signals in car position indicator and lanterns.

CAR SIZE: Certain minimums may apply. Consult your Montgomery Representative.

For hoistway entrance and sill detail information see page 9.



FRONT OPENINGS
2/SPEED DOOR SHOWN



FRONT AND REAR OPENINGS
2/SPEED DOORS SHOWN

ONE OR MORE ELEVATORS

RECOMMENDED SIZES & CAPACITIES

CAPACITY	3500#		4000#		4500#		5000#	
	#1	#2	#1	#2	#1	#2	#1	#2
A	5'-4"	5'-4"	5'-8"	5'-8"	5'-8"	5'-8"	6'-4"	6'-4"
B	8'-4"	9'-0"	8'-8"	9'-4"	9'-4"	10'-0"	8'-10"	9'-6"
C	3'-8"	3'-8"	4'-0"	4'-0"	4'-0"	4'-0"	4'-6"	4'-6"
D	7'-5"	7'-5"	7'-8"	7'-8"	7'-8"	7'-8"	8'-5"	8'-5"
E	9'-3"	10'-3½"	9'-7"	10'-7½"	10'-3"	11'-3½"	9'-9"	10'-9½"
MINIMUM PIT, OVERHEAD AND MACHINE ROOM DIMENSIONS								
SPEED	100		200		350		500	
L	18'-0"		18'-0"		18'-0"		19'-0"	
O	15'-6"		15'-9"		16'-6"		17'-7"	
P	4'-0"		4'-0"*		5'-1"***		6'-7"***	

APPROXIMATE OVERHEAD LOADS/LBS. PER PASSENGER ELEVATOR

CAPACITY	R-1	R-2
3500	28500	10500
4000	29500	11000
4500	30500	11500
5000	36000	15500

NOTES:

- Reactions include allowances for impact but DO NOT include weight of concrete slab.
- Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI/ASME code requirements. Local codes may vary these requirements.
- Add 5" to "D" for counterweight with safety at speeds of 200 F.P.M. or more.
- Layouts and dimensions shown are for two speed type entrances.

- Consult your Montgomery Representative for specific recommendations where space is limited or other conditions may necessitate further study.
- All data is general. Consult your local Montgomery Representative for exact information for your working drawings.
 - *5'-0" Pit required when "B" exceeds 9'-0".
 - **5'-6" Pit required when "B" exceeds 9'-0".
 - ***7'-8" Pit required with cable compensation.



montgomery® PASSENGER & SERVICE ELEVATORS

Hydraulic:

Hydraulic Elevators are designed to meet varying performance requirements with car speeds to 200 feet per minute and maximum travel to 70 feet. They are easily adapted to most low rise buildings and frequently produce economic advantages over hoist rope traction elevators.

HANDICAPPED REQUIREMENTS AVAILABLE TO MEET NEII STANDARDS, LOCAL CODES OR LAWS.

National Elevator Industry, Inc. (NEII) Handicapped Standards are:

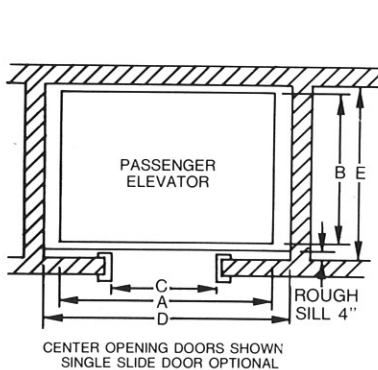
Placement of car controls, hall buttons and phone (or intercommunication equipment) for easy access.

Tactile markings for operating switches, buttons and hoistway door jambs.

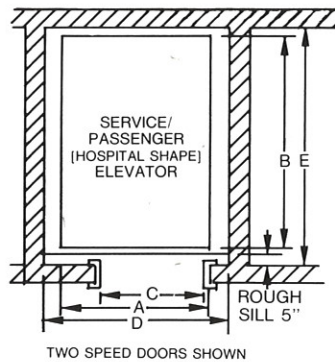
Handrails in car — dual ray door protection — audible signals in car position indicator and lanterns.

CAR SIZE: Certain minimums may apply. Consult your Montgomery Representative.

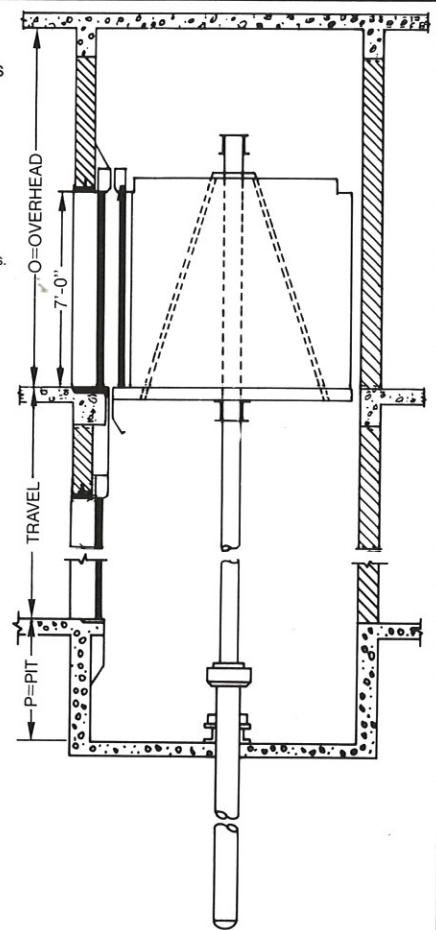
For hoistway entrance and sill detail information see page 9.



DETAIL X



DETAIL Y

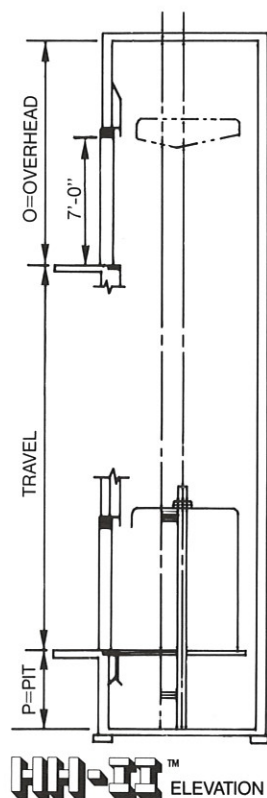


DETAIL Z

FOR OFFICE BUILDINGS, HOTELS, MOTELS, APARTMENTS, BANKS, STORES, LIBRARIES, ETC. (Details X & Z)						HOSPITALS AND INSTITUTIONS (Details Y & Z)						1 - Single Entrance 2 - Double Entrance
CAPACITY	1500#	2000#	2500#	3000#	3500#	CAPACITY	3500#		4000#		4500#	
							1	2	1	2	1	2
A	4'-10"	6'-0"	7'-0"	7'-0"	8'-0"	A	5'-4"	5'-4"	5'-8"	5'-8"	5'-8"	5'-8"
B	5'- 0"	5'-0"	5'-0"	5'-6"	5'-6"	B	8'-4"	9'-0"	8'-8"	9'-4"	9'-4"	10'-0"
C	2'- 8"	3'-0"	3'-6"	3'-6"	4'-0"	C	3'-8"	3'-8"	4'-0"	4'-0"	4'-0"	4'-0"
D	6'- 8"	7'-4"	8'-4"	8'-4"	9'-4"	D	6'-9"	6'-9"	7'-4"	7'-4"	7'-4"	7'-4"
E	5'- 9"	5'-9"	5'-9"	6'-3"	6'-3"	E	9'-3"	10'-3½"	9'-7"	10'-7½"	10'-3"	11'-3½"
O	12'- 8"	12'-8"	12'-8"	12'-8"	12'-8"	O	13'-0"	13'-0"	13'-0"	13'-0"	13'-0"	13'-0"
P	4'- 0"	4'-0"	4'-0"	4'-0"	4'-0"	P	4'-0"	4'-0"	4'-0"	4'-0"	4'-0"	4'-0"

NOTES:

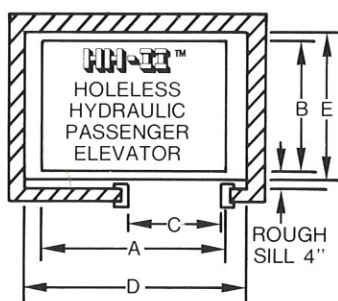
1. A legal machine room meeting Code requirements and ventilated with temperature maintained between 65° and 100°F, must be provided. Machine room location preferably should be at the lowest landing adjacent to the hoistway. Machine room size varies depending on capacity and speed of elevator. Consult your Montgomery Representative for the exact size.
2. Pit depths and overhead clearances are in accordance with ANSI/ASME code requirements. Local codes may vary these requirements.
3. Layout and dimensions shown for passenger elevators based on center opening type entrances and for hospital elevators based on two speed type entrances.
4. Consult your local Montgomery Office for more information regarding Notes 1 and 2.
5. All data is general. Consult your local Montgomery Representative for exact information for your working drawings.



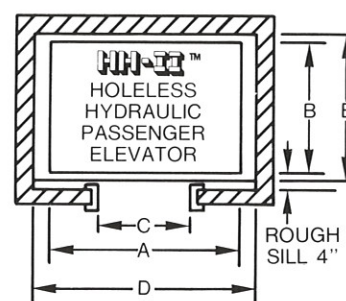
HH-II™ Holeless Hydraulic:

HH-II Holeless Hydraulic Elevators offer very competitive pricing as well as extremely short lead time for fabrication, shipment and installation. The HH-II line of Holeless Hydraulic Elevators is offered in two sizes; each designed to service two landings in line. Car speeds of 80 FPM and 125 FPM are available. All necessary approvals are accomplished on a single sheet!

Because of the broad range of STANDARD FEATURES on the HH-II, Montgomery is able to fabricate and ship all necessary material in as little as six weeks from the date of order and approval receipt. However, there is no sacrifice in the flexibility of entrance and decor options to "customize" your HH-II Holeless Hydraulic Passenger Elevator. The Montgomery Triad Passenger Elevator Car is standard on the HH-II.



SINGLE SLIDE ENTRANCE SHOWN



CENTER OPENING ENTRANCE SHOWN

HH-II CAPACITIES-SPEEDS-GENERAL DATA-SPACE REQUIREMENTS			
Type		Holeless Hydraulic	
Service		Passenger	
Speed		80 FPM & 125 FPM	
Min. Travel		8'-4"	
Max. Travel		Consult your Montgomery Representative	
Max. Landings		2 Inline	
Capacity		2000 lbs.	2500 lbs.
Clear Car Size (Wide x Deep)		5'8" x 4'-3"	6'8" x 4'-3"
Alphabetical Dimensions	A	6'-0"	7'-0"
	B	5'-0"	5'-0"
	C	3'-0"	3'-6"
	D	7'-4"	8'-4"
	E	5'-9"	5'-9"
Pit (P) & Overhead (O)		Pit depth and clear overhead dimensions may be varied to suit building conditions. Consult your Montgomery Representative	
Machine Room (W x D x H)		7'-6" x 5'-0" x 7'-6" (min.)	
Hoistway Entrance Types (All 7'-0" High):		Single Slide R/H Single Slide L/H Optional Optional	

HH-II and MX-3 Notes:

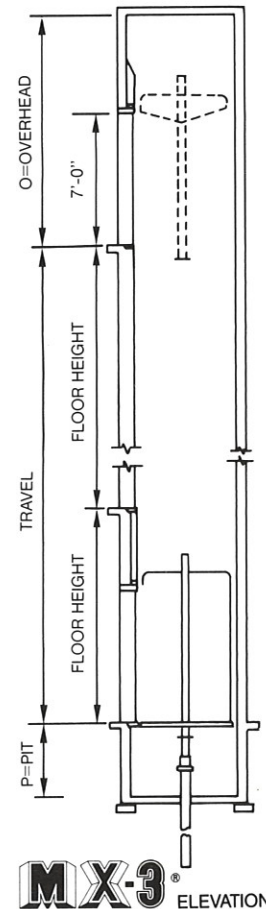
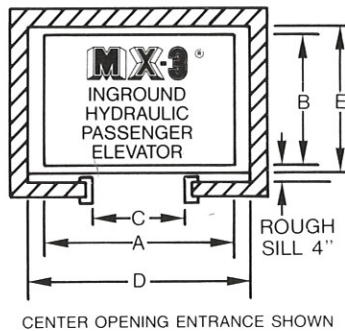
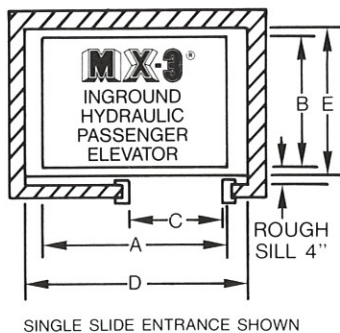
- HANDICAPPED REQUIREMENTS AVAILABLE TO National Elevator Industry, Inc. (NEII) Handicapped. Placement of car controls, hall buttons and tactile markings for operating switches, buttons, Handrails in car - dual ray door protection - CAR SIZE: Certain minimums may apply. Consult your Montgomery Representative.
- For hoistway entrance and sill detail information consult your Montgomery Representative.
- A legal machine room meeting code requirements must be provided.
- Pit depth and overhead clearance are in accordance with code. Consult your Montgomery Representative for more information.
- Consult your local Montgomery Office for more information.
- All data is general. Consult your local Montgomery Representative for more information.
- R/H = RIGHT HAND
[i.e. Standing in car facing door]
Door OPENS to right.
L/H = LEFT HAND

STANDARDS OF EXCELLENCE

MX-3[®] Inground Hydraulic:

The MX-3 Standard Hydraulic Passenger Elevator is born from the technologies initially developed for Montgomery's HH-II product line. The MX-3 is an Inground Hydraulic Elevator which offers very competitive pricing as well as extremely short leadtime for fabrication, shipment and installation. The MX-3 line of Inground Hydraulic Elevators is offered in three sizes; each designed to service three landings in line. Car speeds of 80 FPM and 125 FPM are available. All necessary approvals are accomplished on a single sheet!

Because of the broad range of STANDARD FEATURES on the MX-3, Montgomery is able to fabricate and ship all necessary material in as little as eight weeks from the date of order and approval receipt. However, there is no sacrifice in the flexibility of entrance and decor options to "customize" your MX-3 Inground Hydraulic Passenger Elevator. The Montgomery Triad Passenger Elevator Car is standard on MX-3.



TO MEET NEII STANDARDS, LOCAL CODES OR LAWS.
 apped Standards are:
 phone (or intercommunication equipment) for easy access.
 ons and hoistway door jambs.
 - audible signals in car position indicator and lanterns.
 nsult your Montgomery Representative.

n see page 9.

nts and ventilated with temperature between 65° and 100°F

dance with ANSI/ASME code requirements. Local codes

information regarding Notes 3 and 4.

ery Representative for exact information for your working

MX-3 CAPACITIES-SPEEDS-GENERAL DATA-SPACE REQUIREMENTS				
Type		Inground Hydraulic		
Service		Passenger		
Speed		80 FPM & 125 FPM		
Min. Travel		16'-8"		
Max. Travel		Consult your Montgomery Representative		
Max. Landing		3 Inline		
Capacity		2000 lbs.	2500 lbs.	3000 lbs.
Clear Car Size (Wide x Deep)		5'-8" x 4'-3"	6'-8" x 4'-3"	6'-8" x 4'-9"
Alphabetical Dimensions	A	6'-0"	7'-0"	7'-0"
	B	5'-0"	5'-0"	5'-6"
	C	3'-0"	3'-6"	3'-6"
	D	7'-4"	8'-4"	8'-4"
	E	5'-9"	5'-9"	6'-3"
Pit Depth (P)		4'-0"	4'-0"	4'-0"
Clear Overhead (O)		12'-2" @ 80 FPM 12'-4" @ 125 FPM		
Machine Room (W x D x H)		7'-6" x 5'-0" x 7'-6" (min.)		
Hoistway Entrance Types (All 7'-0" High):		Single Slide R/H Single Slide L/H Center Opening		
		Standard Optional Optional		

ELEVATOR ENTRANCES

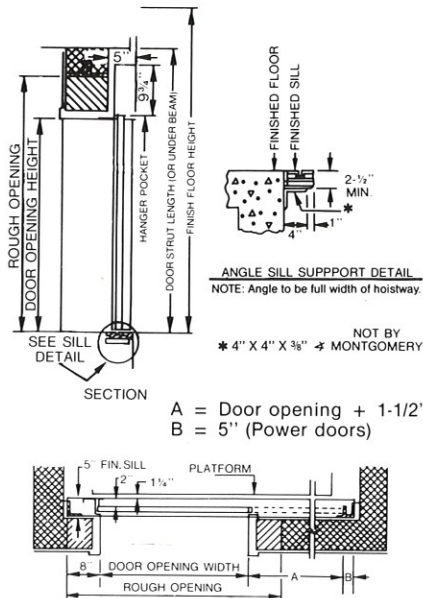
Passenger Entrances:

Montgomery standard entrances, as shown, are available in a wide range of finishes and materials designed for masonry wall installation (as shown) and also drywall application. Custom entrances are also available. Contact your local Montgomery Representative for details.
NOTE: Wherever possible, front hoistway walls should not be erected until after door equipment is installed.

ROUGH OPENING (for standard unit-type frames installed in masonry walls):
Width of door opening plus 8" on each side. Height of door opening plus 8" above.

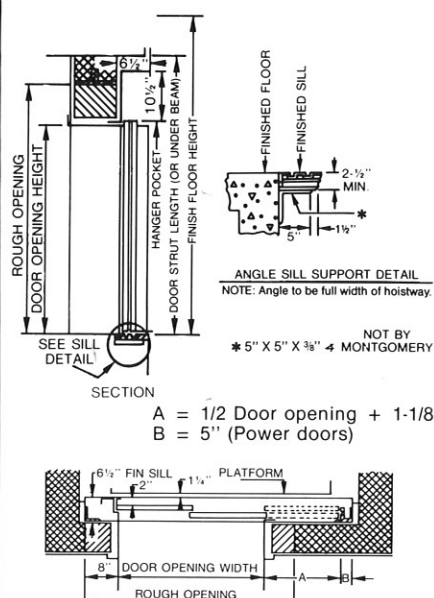
Single Speed Slide:

Maximum opening width approximately 1/2 width of car. Opening width should not exceed 3'-6". Provides a sliding door at moderate cost.



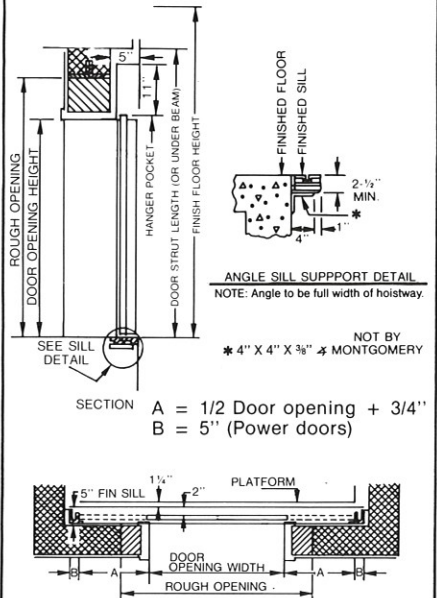
Two Speed Slide:

Door opening is approximately 2/3 width of car.

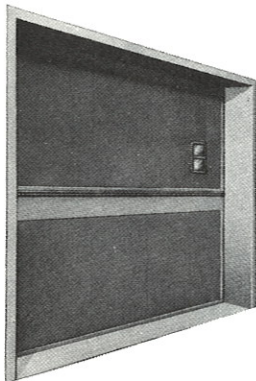


Center Opening Slide:

Opening is approximately 1/2 width of car. Simultaneous opening of each door panel, at equal speed, reduces opening time to 1/2 that required for other types of sliding doors.

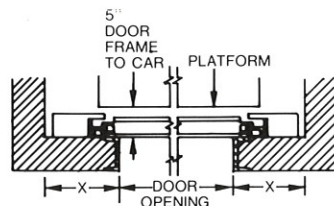


Freight Doors:



NOTE:
FREIGHT DOOR FRAMES
AND SILLS NOT BY
MONTGOMERY

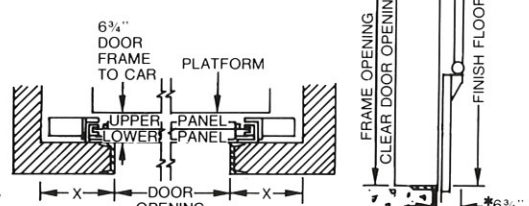
Regular Type Door



MINIMUM FLOOR HEIGHT BASED ON OPENING HEIGHT OF DOOR		
OPENING HEIGHT OF DOOR	REGULAR TYPE DOOR	*PASS TYPE DOOR
6'-6"	10'-3"	9'-3"
7'-0"	11'-0"	9'-9"
7'-6"	11'-9"	10'-3"
8'-0"	12'-6"	10'-9"
8'-6"	13'-3"	11'-3"
9'-0"	14'-0"	11'-9"
10'-0"	15'-6"	12'-9"

*Minimum floor heights shown for pass type doors may be reduced by using special constructed doors. Consult your local Montgomery Representative for exact information for your drawings.

Pass Type Door



DIMENSION KEY

X - 12" minimum return required for motorized door of either type shown.

X - 9" minimum return required for manual door of either type shown. Minimum pit depth = 1/2 door height plus 6". Pit depth for door may be more or less than pit depth required for elevator, depending on height of door. Door frames must extend to the floor beam above unless walls are poured concrete or brick.

STANDARDS OF EXCELLENCE

Montgomery **MEGATECH**TM advanced components:

An expanding family of standard products incorporating advanced technology... made possible by Montgomery's continuing commitment to research and development. Systems designed with inherent flexibility to serve our Customer's vertical transportation needs into the 21st Century.



...a Montgomery Megatech Advanced Component.

The Standard Passenger Elevator Car designed and built by the people of Montgomery for the real #1...the Montgomery Customer!

Triad uses 21st Century materials; having inherent structural integrity; while assuring dramatic weight reduction. This provides the Montgomery Customer with financial benefits at the time of purchase and continued economies throughout elevator operation.

Triad is more than lightweight...Triad is a fully tested, quality product in the rich tradition of Montgomery Elevator Company...for nearly 100 years...the leader in innovation and dependability. Triad design is so unique that several U.S. Patents are pending. Triad standard components and the huge family of Triad options all meet strict code requirements.

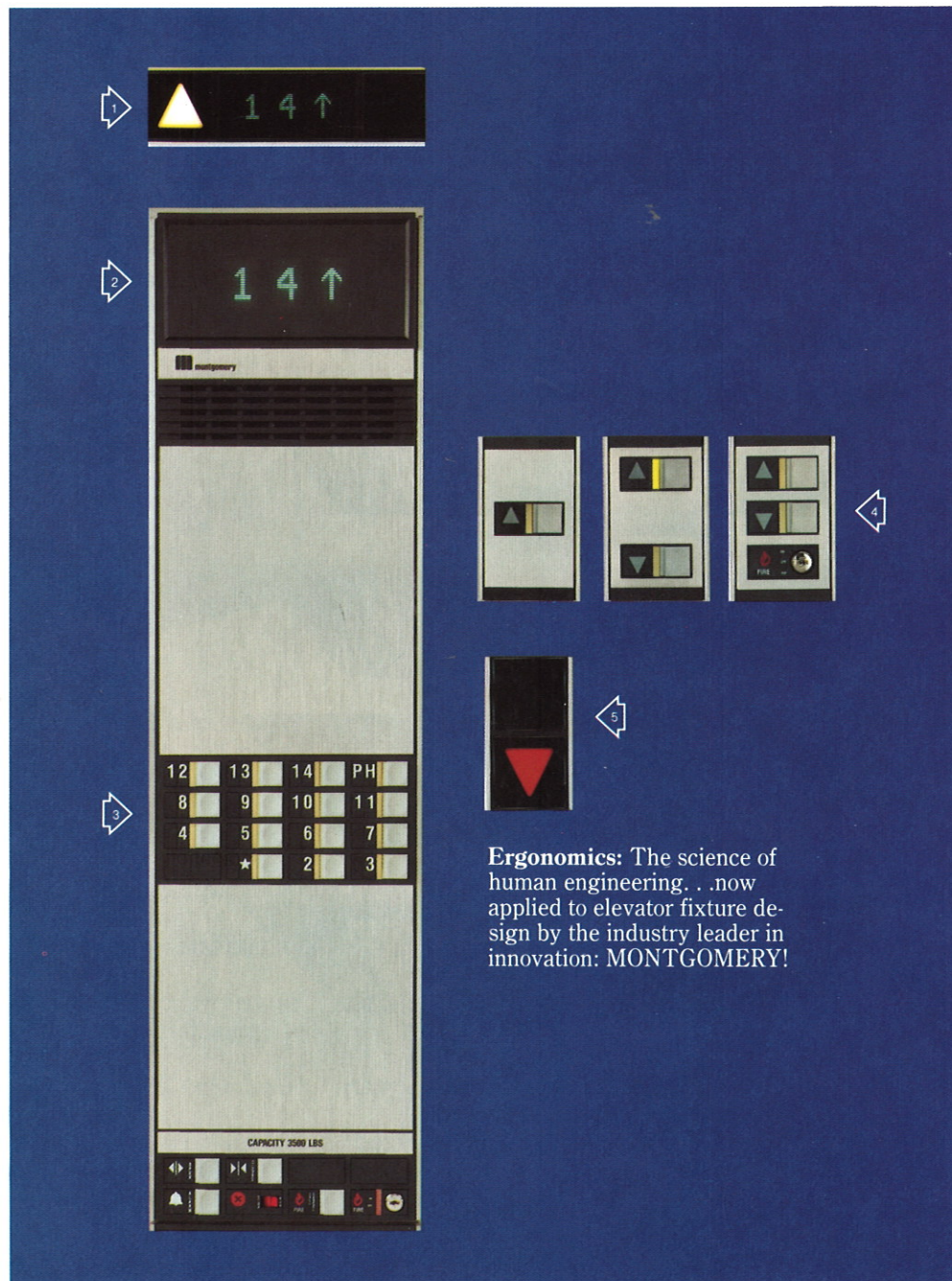


...a Montgomery Megatech Advanced Component. A fully integrated Elevator Fixture System combining the highest quality materials and workmanship with advancements in micro-circuitry to produce intra-fixture logic; millisecond data generation, processing and response.

Vector is more than just a new "look." A true enhancement in elevator fixtures made possible through "ergonomics", the science of "human engineering", permitting the Vector Fixture System to interact with the elevator passenger providing flexibility of application, ease of use, clear graphics and trouble free operation.

Standard Vector Fixtures utilize #4 finish (brushed) stainless steel as shown. Bronze and stainless steel in various finishes may be substituted. Consult your Montgomery Representative.





Ergonomics: The science of human engineering. . .now applied to elevator fixture design by the industry leader in innovation: MONTGOMERY!

- 1 Combination Hall Lantern/Digital Hall Position Indicator
- 2 Car Station incorporates a fluorescent, dot-matrix Car Position Indicator displaying floor designations and direction of travel. Any single or dual character combination of numerals and/or letters can be displayed.
- 3 Floor identification is by Tactile symbols, numerals and/or letters in any single or dual character combination along with corresponding braille. Adjacent space can be provided for special floor engraving identification. Registration of a car call is acknowledged by illumination of an L.E.D. light bar adjacent to that button. The Service Cabinet is located directly above the car pushbuttons behind a vandal-resistant, flush access door.
- 4 Hall pushbutton Stations are available for terminal landings, intermediate floors as well as landings requiring specialized key/operated control. An L.E.D. light bar, adjacent to the button, illuminates to acknowledge a hall call.
- 5 Car Direction Sign may be mounted on either car entrance column or rear car wall. Hall Lanterns, designed for either vertical or horizontal display can be mounted at one or more floor lobbies. The UP or DOWN arrow illuminates, corresponding to the direction car will travel. An electronically enhanced tone sounds to alert the passenger to signal illumination.



- ▲ STRATUS™ Ceiling System...a Montgomery exclusive. A totally new concept in Passenger Car Ceilings. The panelized aluminum linear design is suspended in the TRIAD ceiling frame. STRATUS offers over 120 colors and metallic finishes. Semi-specular parabolic light diffusers are integral to the unique panel arrangement providing exceptional light transmission through translucent, code approved, diffuser caps.

STRATUS...another *standard of choice*...
patents pending...exclusively
from Montgomery!

STANDARD OF CHOICE



With over 11,000,000 appearance variations, TRIAD makes Montgomery's Standards of Excellence...your Standards of Choice.



The basic TRIAD provides a foundation for enhancement in design through customer choice of optional features and materials:

- ▲ Stainless steel and bronze in various finishes.
- ▲ Over 150 Formica® colors/patterns for applied panels.
- ▲ Handrails in a variety of sizes/shapes/metals/finishes.
- ▲ Compatible with the Vector® Fixture System or conventional design signal fixtures.
- ▲ 10 foot tall car with 7', 8' or 9' high car doors.
- ▲ Perimeter base (vented/non-vented) in stainless steel or baked enamel.
- ▲ Ceiling frame with baked enamel finish.

△ Basic TRIAD with Conventional Fixtures.

△ TRIAD with VECTOR car station. Photo shows unique access to car operating fixture. Class A Formica applied panels. Black baked enamel base. 1 7/8" round side handrail. STRATUS ceiling.

△ TRIAD with hi-rise VECTOR car station & VECTOR car direction sign. Class A Formica applied panels. 4" flat side handrail. STRATUS ceiling.



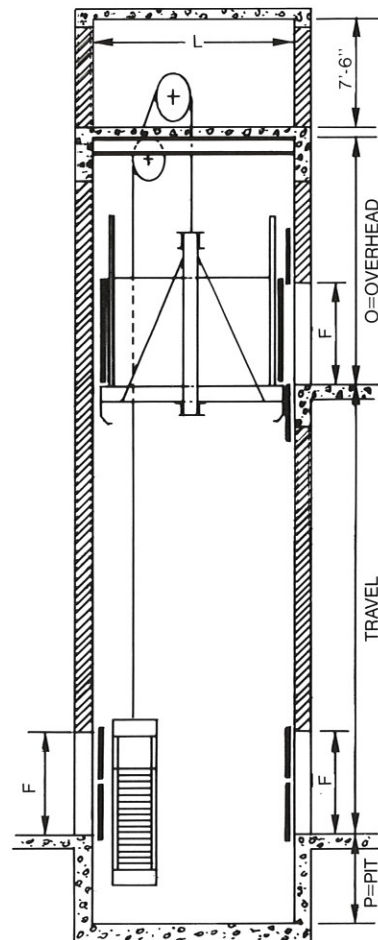
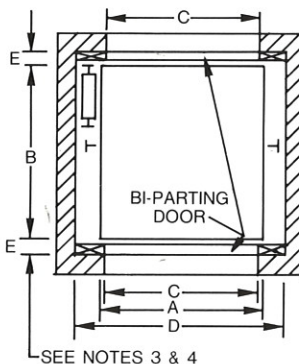
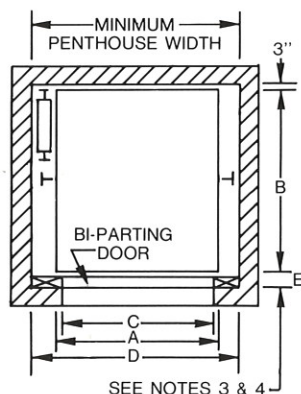
Montgomery **MEGATECH**™ advanced components:

New concepts in vertical transportation standards. Basic designs providing cost benefits and flexibility of choice. Montgomery Standards of Excellence...your Standards of Choice.

Traction:

Traction Freight Elevators meet and exceed the heavy duty requirements of freight type loading. Special applications are available to meet unusual and hazardous conditions. As an optional feature we recommend our automatic load weighing device, which warns against overloading. Also recommended are power operated hoistway doors and car gate(s) for medium and heavy duty installations.

For freight door details see page 9.



For further information regarding ANSI/ASME Freight Elevator Loading Classifications (Classes A, B, C-1, C-2 & C-3) consult your local Montgomery Representative.

LIGHT AND MEDIUM DUTY FREIGHT ELEVATORS					
CAPACITY	2500#	3000#	4000#	6000#	8000#
A	5'-4"	6'-4"	6'-4"	8'-4"	8'-4"
B	7'-0"	8'-0"	8'-0"	10'-0"	10'-0"
C	5'-0"	6'-0"	6'-0"	8'-0"	8'-0"
D	7'-4"	8'-4"	8'-4"	10'-4"	10'-10"
L	13'-0"	14'-0"	14'-0"	14'-0"	14'-0"

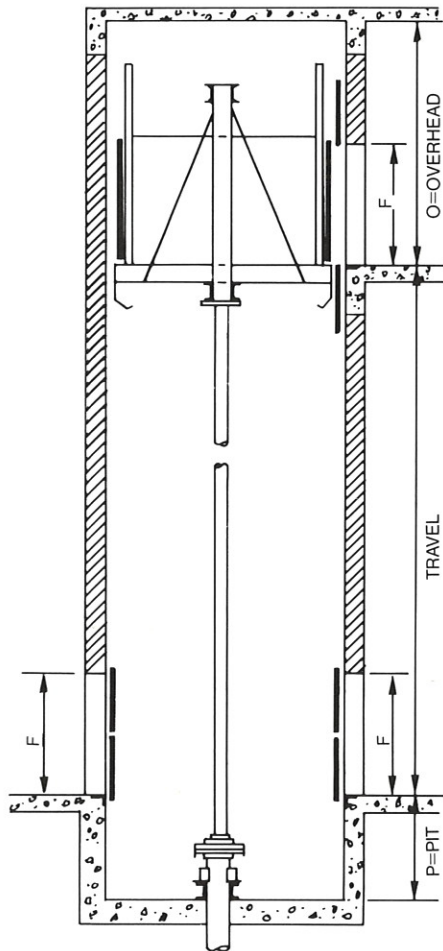
HEAVY DUTY POWER TRUCK LOADING FREIGHT ELEVATORS					
CAPACITY	10,000#	12,000#	16,000#	18,000#	20,000#
A	8'-4"	10'-4"	10'-4"	10'-4"	12'-4"
B	12'-0"	14'-0"	14'-0"	16'-0"	20'-4"
C	8'-0"	10'-0"	10'-0"	10'-0"	12'-0"
D	11'-4"	13'-6"	14'-0"	14'-2"	16'-6"
L	14'-0"	15'-0"	15'-0"	17'-0"	21'-0"

MINIMUM PIT & OVERHEAD DIMENSIONS FOR LIGHT & MEDIUM DUTY FREIGHT ELEVATORS				
CAR SPEED	50	75	100	200
O	16'-0"	16'-0"	16'-0"	16'-0"
P	5'-6"	5'-6"	5'-6"	6'-0"

MINIMUM PIT & OVERHEAD DIMENSIONS FOR HEAVY DUTY POWER TRUCK FREIGHT ELEVATORS				
CAR SPEED	50	75	100	200
O	Consult your Montgomery Representative			
P				

NOTES:

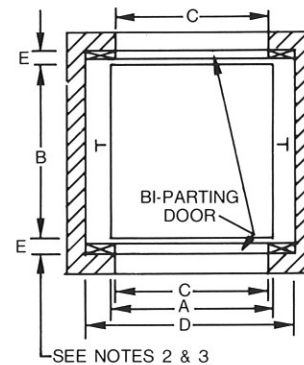
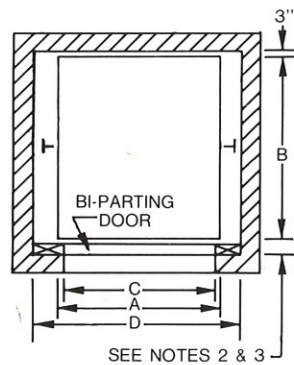
- Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI/ASME code requirements. Local codes may vary these requirements.
- For capacities over 20,000 lbs. or speeds over 200 f.p.m., consult your Montgomery Representative.
- Dimensions E = 5" for regular type counter balanced hoistway doors and 6 3/4" for pass type counter balanced hoistway doors.
- Pass type hoistway doors are required when floor heights are less than 11'-0" for 7'-0" openings and less than 14'-0" for 9'-0" openings. See chart on page 9 for other door sizes.
- Dimension F = 7'-0" on light & medium duty and 8'-0" (or as required) for heavy duty doors. Doors higher than 8'-0" require additional overhead height.
- For large heavy duty doors consult your Montgomery Representative.
- All data is general. Consult your local Montgomery Representative for exact information for your working drawings.
- For reactions, consult your local Montgomery Representative.



Hydraulic:

Hydraulic Freight Elevators also meet and exceed the heavy duty requirements of freight type loading. They are recommended for nominal speed and travel requirements. Features of this type elevator include minimum hoistway clearances, economical design of the hoistway and elimination of the overhead machine room. The recommended machine room location is at the lowest landing adjacent to the hoistway, but can be located in a semi-remote area from the hoistway.

For freight door information see page 9.



For further information regarding ANSI/ASME Freight Elevator Loading Classifications (Classes A, B, C-1, C-2 & C-3) consult your local Montgomery Representative.

LIGHT AND MEDIUM DUTY FREIGHT ELEVATORS

CAPACITY	2000#	3000#	4000#	5000#	6000#	8000#
A	5'-0"	5'-6"	6'-6"	8'-6"	8'-6"	8'-6"
B	6'-0"	7'-0"	8'-0"	10'-0"	12'-0"	12'-0"
C	4'-8"	5'-2"	6'-2"	8'-2"	8'-2"	8'-2"
D-manual doors	6'-4"	6'-10"	7'-10"	9'-10"	10'-0"	10'-6"
D-power doors	6'-10"	7'-4"	8'-4"	10'-4"	10'-6"	10'-6"
O-7'-0" high doors	13'-2"	13'-2"	13'-2"	13'-2"	13'-2"	13'-2"
O-8'-0" high doors	14'-2"	14'-2"	14'-2"	14'-2"	14'-2"	14'-2"
P	4'-6"	4'-6"	4'-6"	4'-6"	4'-6"	5'-0"

NOTES:

- Dimensions O and P are based on car speeds up to 150 fpm.
- Dimension E = 5" for regular type counter balanced hoistway doors and 6 3/4" for pass type counter balanced hoistway doors.
- Pass type hoistway doors are required when floor heights are less than 11'-0" for 7'-0" openings and less than 14'-0" for 9'-0" openings. See chart on page 9 for other door sizes.
- Dimension F = 7'-0" on light and medium duty, 8'-0" or as required for heavy duty.
- A legal machine room meeting Code requirements and ventilated with temperature maintained between 65° and 100°F, must be provided. Machine room location preferably should be at the lowest landing adjacent to the hoistway. Machine room size varies depending on capacity and speed of elevator. Consult your Montgomery Representative for the exact size.

HEAVY DUTY POWER TRUCK LOADING FREIGHT ELEVATORS

CAPACITY	10,000#	12,000#	16,000#	18,000#	20,000#
A	10'-6"	10'-6"	10'-6"	10'-6"	12'-6"
B	14'-0"	14'-0"	16'-0"	16'-0"	20'-0"
C	10'-2"	10'-2"	10'-2"	10'-2"	12'-2"
D-manual doors	12'-6"	12'-6"	12'-6"	12'-6"	14'-6"
D-power doors	12'-6"	12'-6"	12'-6"	12'-6"	14'-6"
O-7'-0" high doors	13'-2"	13'-2"	13'-2"	13'-2"	13'-2"
O-8'-0" high doors	14'-2"	14'-2"	14'-2"	14'-2"	14'-2"
P	6'-0"	6'-0"	6'-0"	6'-0"	6'-0"

- Pit depths and overhead clearances are in accordance with ANSI/ASME code requirements. Local codes may vary these requirements.
- Layout and dimensions shown for freight elevators based on bi-parting counter-balanced type hoistway doors.
- Consult your local Montgomery Office for more information regarding Notes 5 and 6.
- For capacities over 20,000 lbs. and for large heavy duty doors, consult your Montgomery Representative.
- All data is general. Consult your Montgomery Representative for exact information for your working drawings.
- For reactions, consult your local Montgomery Representative.

Escalators move more people at a lower cost per passenger than any other form of vertical transportation. They may be used as the primary carrier in retail buildings, in transportation terminals and in highly populated office buildings. They can also effectively augment elevator systems, especially in high rise office buildings, permitting elevator systems to provide more effective service to other areas of the building.

EFFICIENCY: two steps on the same level at entry and exit speeds and safeguards traffic "a montgomery exclusive"

DESIGN/ENGINEERING: heavy duty construction for long life and trouble free operation

LOW COST MAINTENANCE: attained by high quality heavy duty equipment

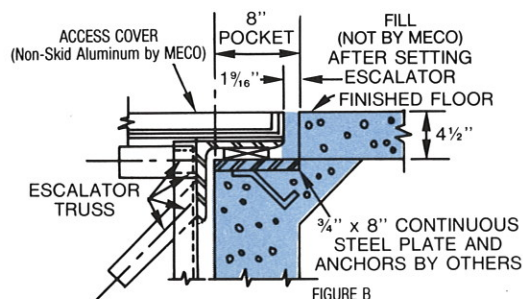
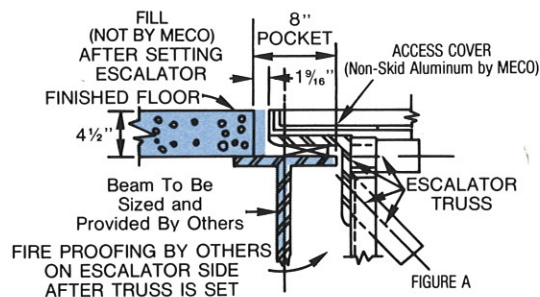
APPEARANCE: durable modern materials retain attractive appearance

SAFETY: more and better safety devices than any other escalator

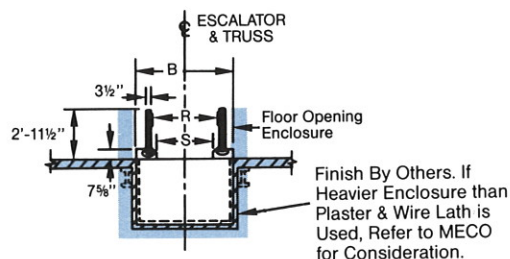
DEPENDABILITY: quickly and easily serviced . . . less down time

MANUFACTURE: designed and built in the **UNITED STATES**

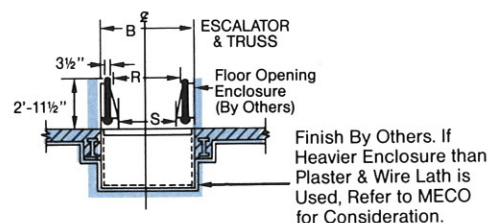
crystal 2000® glass balustrade & solid balustrade—end support details



crystal 2000® glass balustrade—section

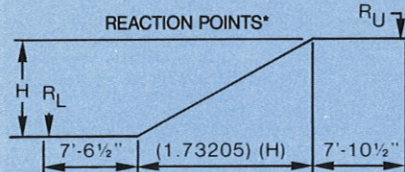


solid balustrade—section



ESCALATOR REACTIONS*

3E	ESCALATOR
RL	$(550)H + 10,000$ RU = $(550)H + 11,100$
4E	ESCALATOR
RL	$(660)H + 10,570$ RU = $(660)H + 11,670$
5E	ESCALATOR
RL	$(660)H + 11,650$ RU = $(660)H + 12,750$



*Reaction formulae based on:
50% dead load
25% live load
25% impact
Includes weight of metal lath and plaster covering on sides and soffit.

Consult MECO for reactions if intermediate support is used.

WIDTH CHART

Model No.	Capacity Persons Per Hour At		Rated Width R	Step Width S	Overall Width B (Note 1)	Well Width Rough Opening (Note 2)
	90fpm	120fpm				
3E	5,000	6,500	32"	24"	4'-4"	Overall Width B + 2"
4E	7,000	9,000	40"	32"	5'-0"	
5E	8,000	10,000	48"	40"	5'-8"	

LAYOUT NOTE:

The following information, when available, must be shown on all layouts for use of the balustrade manufacturer.

D — Dimension from finished floor to the finished plaster ceiling or bottom of smoke guard.

E-F — Detail and kind of wellway railings or fire shutter enclosures which are not furnished by the balustrade manufacturer.

NOTES:

- Includes exterior of lath and plaster by others.
- Enclosure between rough opening and finished escalators to be provided by others.

SHADED AREAS NOT BY MECO



Escalator Standard Equipment:

STANDARD EQUIPMENT INCLUDES

complete truss fabricated of welded, hot rolled, structural steel tubes; precision worm gear drive; roller and ball bearings throughout; flange mounted motor; permanent magnet brake; portable controller,* complete electrical and mechanical safety system; reversing stations; interchangeable precision assembled steps with cleated risers; matched endless step chains; accurately aligned track system; complete balustrade including skirts; inner panels, decks and endless moving neoprene rubber handrail; floor access covers to upper and lower machinery well both within truss area.

REQUIREMENTS

1. Floor around escalator is not to be laid until escalator is installed.
2. Flooring within 8" of escalator floor access doors (top and bottom) is not to be laid until floor access doors are in place.
3. Electric conduits, sprinkler pipes or soffit lights must be installed entirely outside of truss at all points except where codes require sprinkler protection of escalator machinery. Consult Montgomery for location within truss.
4. No walls or other parts of building structure are to be carried on truss.

*CSA listed

OWNER TO PROVIDE AND INSTALL THE FOLLOWING

1. All escalator supports including bearing plates if concrete beams are used.
2. 3 phase, 60 cycle power supply and 110 volt light supply to controller.
3. Combination lamp receptacle and convenience outlet in machine room and lower reversing station.
4. Paper backed wire lath or its equivalent to be used for plaster enclosure of escalator.
5. All items marked "by others."

CONTACT ANY OF OUR SALES AND SERVICE OFFICES TO OBTAIN EXPERT PLANNING ASSISTANCE INCLUDING COMPLETE LAYOUT AND SPECIFICATIONS

MOTOR HORSEPOWER REQUIREMENTS

90 FPM SIZE FLOOR HEIGHT

10 HP	3E	5'-6" to 24'-0"
	4E	5'-6" to 17'-0"
	5E	5'-6" to 15'-0"
15 HP	3E	Over 24'-0" to 36'-0"
	4E	Over 17'-0" to 26'-0"
	5E	Over 15'-0" to 23'-0"
20 HP	3E	Over 36'-0" to 42'-0"
	4E	Over 26'-0" to 30'-0"
	5E	Over 23'-0" to 26'-0"

120 FPM

10 HP	3E	5'-6" to 19'-0"
	4E	5'-6" to 14'-0"
	5E	5'-6" to 12'-0"
15 HP	3E	Over 19'-0" to 28'-0"
	4E	Over 14'-0" to 20'-0"
	5E	Over 12'-0" to 18'-0"
20 HP	3E	Over 28'-0" to 32'-0"
	4E	Over 20'-0" to 23'-0"
	5E	Over 18'-0" to 21'-0"

120/90 FPM (2 SPEED)

10/7.5 HP	3E	5'-6" to 16'-0"
	4E	5'-6" to 12'-0"
	5E	5'-6" to 11'-0"
15/11.25 HP	3E	Over 16'-0" to 24'-0"
	4E	Over 12'-0" to 18'-0"
	5E	Over 11'-0" to 16'-0"
20/15 HP	3E	Over 24'-0" to 32'-0"
	4E	Over 18'-0" to 23'-0"
	5E	Over 16'-0" to 21'-0"

POWER DATA

90 FPM

HP	200 VOLTS		460 VOLTS		575 VOLTS	
	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES
10	128.25	33.12	57.75	14.4	46.2	11.5
15	213.75	50.6	93.07	22.0	74.47	17.6
20	270.75	64.4	117.75	28.0	94.2	22.4

120 FPM

HP	200 VOLTS		460 VOLTS		575 VOLTS	
	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES
10	130.5	29.4	56.77	12.8	45.45	10.2
15	191.25	47.4	83.1	20.6	66.45	16.5
20	264.75	60.0	114.97	26.1	91.95	20.9

120/90 FPM (2 SPEED)

HP	200 VOLTS		460 VOLTS		575 VOLTS	
	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES
10/7.5	135.75/105.75	30.8/25.9	69.75/62.25	14/12.9	54/47.25	11.1/10.4
15/11.25	190.5 /135.75	45/37.4	95.25/65.25	20.1/16.6	72/48	16.1/13.2
20/15	331.5 /186	64.5/49.7	130.5 /84.75	27/21.8	102.75/70.5	21.7/17.8

ALL POWER DATA BASED ON 3 PHASE 60 HERTZ

Power Walks & Power Ramps:

provide fast, safe, high-volume horizontal, or combined horizontal and inclined (to 12 degrees) transportation of people within buildings, or outdoors. Exposition centers, stadiums, auditoriums, transportation terminals, parking lots to buildings and in or out of buildings are a few walk-ramp applications to transport people where walking is not advantageous.

STANDARD EQUIPMENT INCLUDES

complete truss fabricated of welded, hot rolled, structural steel tubes (or combination of truss and tubular stanchion); precision worm gear drive; roller and ball bearings throughout; flange mounted motor; permanent magnet brake; portable controller; * complete electrical and mechanical safety system; reversing stations; interchangeable precision assembled treadway pallets with interlocking treads on adjacent pallets; matched endless pallet chains; accurately aligned track system; complete balustrades including inner panels; decks with endless moving neoprene rubber hand rail; and floor access covers to upper and lower machinery wells both within truss area.

CONSULT MONTGOMERY

Contact your local Montgomery Representative or the Montgomery Elevator Company, Moline, Illinois, for application data, and layout or specification data needed to plan a complete installation.

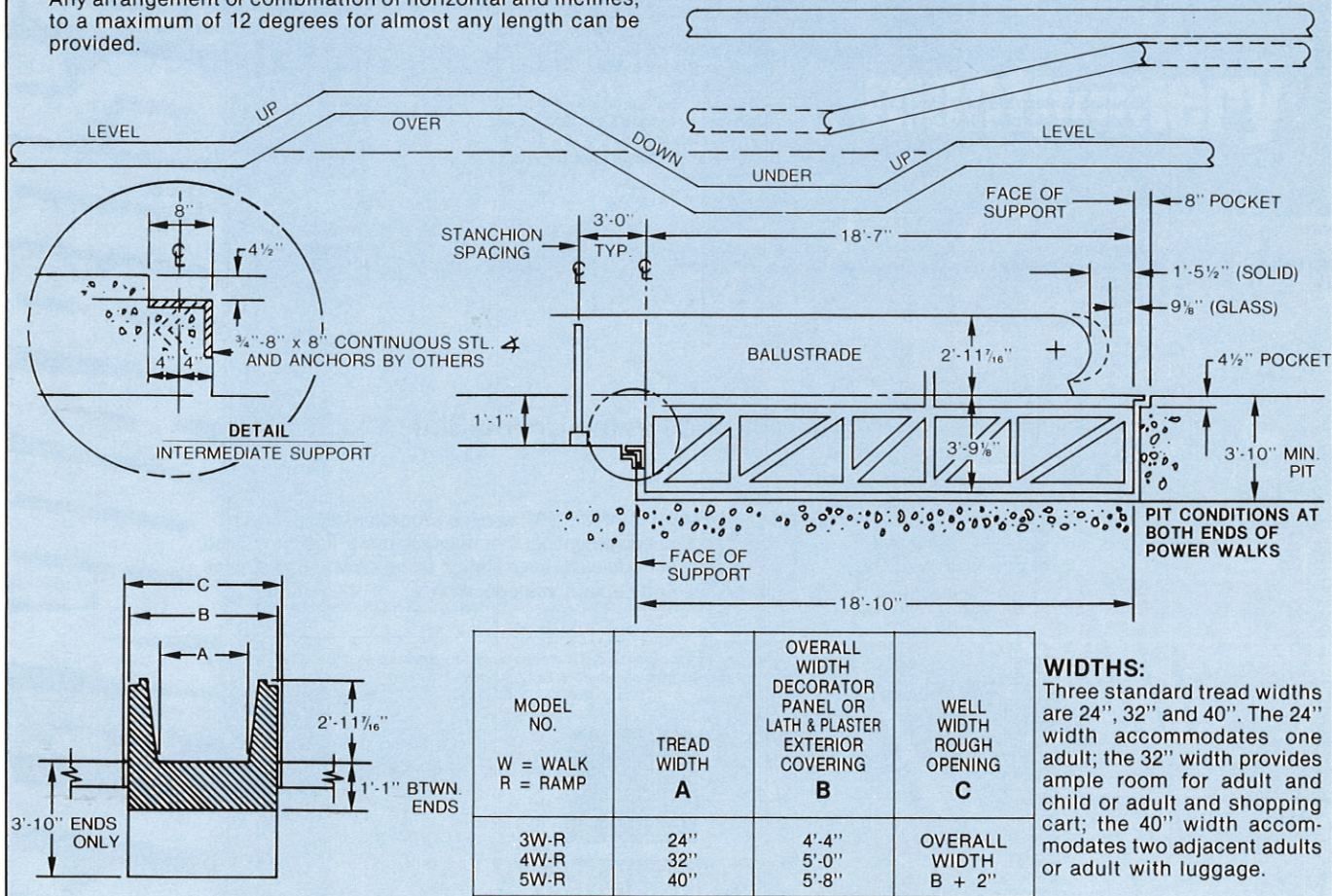
* CSA listed



Lambert International Airport.
St. Louis, Missouri.

PLANNING POWER WALKS/POWER RAMPS

Any arrangement or combination of horizontal and inclines, to a maximum of 12 degrees for almost any length can be provided.



MONTGOMERY SALES/SERVICE OFFICES

UNITED STATES

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