

## montgomery elevators/escalators power walks & ramps

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### FOR OVER 80 YEARS

The Montgomery Elevator Company has maintained the highest standard of quality in design and manufacture of vertical transportation equipment. During these years, Montgomery Elevator Company has provided equipment for a wide variety of vertical transportation requirements.

#### **PRODUCTS**

Montgomery's full product line includes: Electric Elevators - Geared, Gearless and Oil Hydraulic, Passenger and Freight; Standard Pre-Manufactured Passenger Elevators - Geared or Oil Hydraulic; Escalators; Power Walks and Power Ramps; Electric Dumbwaiters; Automatic Parking Garage Elevators; Stage, Sidewalk and Other Special Lifts; Cross Over Bridges; Solid State Contros.

### RESEARCH & DEVELOPMENT

A continuing program of research and development is a major Montgomery effort. Specialized equipment in Montgomery's tower laboratory provides facilities for engineered-testing of existing and proposed elevator equipment. Montgomery's search for improved design, greater safety and more economical operation is unending.

#### SALES & SERVICE

The Montgomery Sales and Service organization, second largest in the industry, has more than 200 offices throughout North America (U.S., Canada, Mexico, Caribbean) and overseas. Montgomery is the largest independent exclusive elevator and escalator manufacturer in the Western Hemisphere.

Montgomery's eight manufacturing facilities, each fully staffed for the manufacture and assembly of elevator and escalator equipment are: Moline, Illinois (4); Philadelphia, Pennsylvania; Arkansas City, Kansas; Vancouver and Toronto, Canada.

The Eastern Canada division of Montgomery has served Eastern Canada for over 50 years. The Eastern Canada division has greatly expanded manufacturing capabilities to produce the full Montgomery line, including escalators and ESP Group Supervisory Control elevator systems.

The Western Canada division, established in 1919 in Vancouver, has always enjoyed a leading position in the elevator/escalator industry in Western Canada.

The Western Manufacturing Division has facilities in Arkansas City, Kansas, for the manufacture of elevator cars and entrances. Guilbert, Inc., Phi adelphia, Pennsylvania, manufactures manual and power operated doors for freight elevators.



COVER Miami Beach Municipal Administration Building, Miami, Florida. 4 Montgomery elevators

> Edmonton Centre, Edmonton, Alberta. 4 Montgomery Crystal 2000 escalators.

Above & B Walter Reed Hospital, Washington, D. C. 20 Montgomery elevators, 4 Montgomery dumbwaiters, 6 Montgomery cartlifts.

A & D The Gallery, Philadelphia, Pennsylvania. 12 Montgomery escalators, 2 Montgomery glass enclosed elevators.

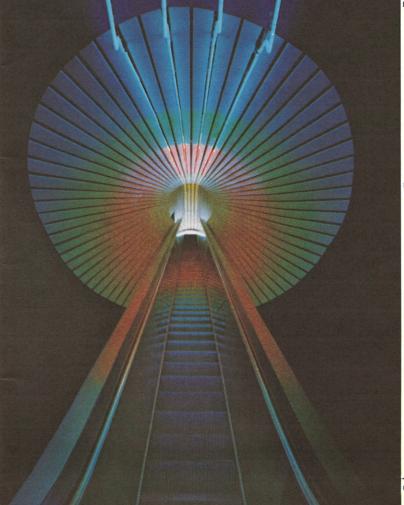
C Detroit Science Center, Detroit, Michigan. 2 Montgomery escalators, 1 Montgomery hydraulic passenger elevator.

E Toronto Transit System, Toronto, Ontario. 136 Montgomery escalators, 2 Montgomery Power Walks.

F Belk-Lindsey, Gainesville, Florida. 2 Montgomery escalators, 1 Montgomery hydraulic passenger elevator, 1 Montgomery hydraulic freight elevator.













## montgomery control systems

### SSC-6010° solid state elevator control

Montgomery SSC-6010 is a variable voltage elevator power control system that incorporates completely static control for adjustable speed, acceleration and deceleration, precise leveling accuracy and exceptionally smooth stops. Montgomery's SSC-6010 is designed for all traction elevators, geared and gearless, operating between speeds of 100-1500 fpm.

By eliminating the motor-generator set with its greater power consuming characteristics, the new Montgomery SSC-6010 solid state elevator power control system will reduce elevator power bills up to 35% per elevator. The secret is a transistor-like device called a thyristor which enables the Montgomery SSC-6010 to convert A.C. line power directly to controlled D.C. power.

The SSC-6010 offers many more benefits. By eliminating the motor-generator set, less machine room space is required and machine room loads are reduced. The entire system produces less heat which means longer equipment life and lower machine room ventilating and air conditioning requirements.

The Montgomery SSC-6010 adjusting section revolutionizes elevator adjusting, previously a tedious task consuming many man-hours. With SSC-6010, trained Montgomery technicians can quickly tune the system for most desirable performance by simply making potentiometer adjustments such as high speed, first slow down, leveling, field gain, acceleration slope, stability, response, speed gain, maximum current, etc. which achieve excellent long-term stability.



## miprom<sup>®</sup> microprocessor elevator logic control

Montgomery MIPROM® is a microprocessor elevator logic control for the mass elevator market for low and medium-rise buildings using geared traction and oil hydraulic elevators as well as high-rise buildings having high speed gearless traction elevators.

Montgomery pioneered and developed MIPROM® for the mass market to offer a compact electronic elevator logic control having superior reliability, REPROGRAMMABLE FLEXIBILITY and ease of maintenance.

Mongtomery MIPROM® consists of a standardized solid-state modular hardware package utilizing microprocessors to create an electronic brain which performs computer functions. The microprocessor correlates signals from the elevator and multiple programmable memories, then transmits logic instructions to the elevator.



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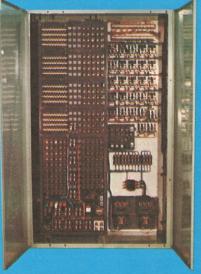
A Registered Trade Mark of the Montgomery Elevator Company, Montgomery's ESP Group Supervisory Control with Measured Demand System and Electronic Sensor Programming is a highly sophisticated elevator control system. ESP anticipates each demand for service throughout the building and positions the elevators in the system for immediate response. ESP automatically adjusts to the constantly changing traffic demands, fully utilizing each elevator in the system, under every condition in the wide variation of traffic requirements from heavy incoming traffic to heavy outgoing traffic and to every possibility between these extremes

ESP with ZS (Zones of Service) automatically parks the elevators within selected zones throughout the building during periods of light traffic demand. This system assures immediate response to any demand for service, with minimum car movement. ZS reduces power consumption and equipment wear by limiting car movement only to that necessary to service traffic demand.

The flexibility of ESP permits engineered adjustment to the precise requirements of each building. Montgomery engineers carefully determine these requirements and assemble the basic module of the ESP system to exactly match the traffic demand.

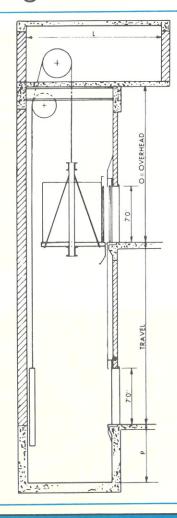
Montgomery's complete line of control equipment is well known for its reliability and ease of maintenance. Illustrated is a single module of control, integrating power and combination logic control functions. Built-in electrical selector eliminates a myriad of moving parts and associated maintenance problems. Plug-in control modules speed maintenance.

Whereas MIPROM® elevator logic control systems (see above) are modularly designed, mass produced and programmed (and reprogrammable in the future), this hardwired control (illustrated at right) is custom engineered to precise building requirements. It ranges from slow, single speed elevator controls to complex systems. Control modules are utilized as required to provide efficient applications. Each control receives a com-



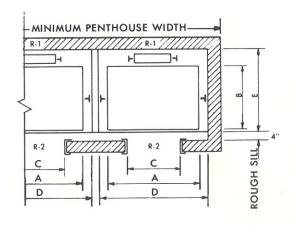
plete operational test in our factory before being installed by trained Montgomery technicians. Efficient and dependable elevator operation results.

### passenger elevators



### high speed traction

High-Speed Traction Elevators meet the need for high quality performance, with speeds to 1200 fpm. Heavy traffic demands are served by ESP Group Supervisory Control Systems.



PLAN FOR ONE OR MORE ELEVATORS

	RECOMMENDED SIZES AND CAPACITIES								
TYPE BUILDING	G	AVERAGE OFFICE HOTEL			(	LARGE OFFICE R STORE			
CAPACIT	Y	2500#	300	0#		3500#			
A B C *D		7'-0'' 5'-0'' 3'-6'' 8'-4'' 6'-6''	7'-( 5'-( 3'-( 8' 7'-(	6'' 6'' 4''	7'-0" 6'-2" 3'-8" 8'-4" 7'-8"				
MININ	MUM PIT-	-OVERHE	EAD & M	ACHINE	ROOM DI	MENSION	S		
SPEED	400	500	600	700	800 1000		1200		
L O P	26'-6'' 17'-7'' 7'-4''	26'-6'' 18'-4'' 8'-8''	26'-6'' 19'-5'' 8'-11''	26'-6" 21'-6" 12'-6"	27'- 6" 21'-11" 12'- 6"	29'- 6" 25'- 6" 12'-10"	31'-6'' 27'-0'' 15'-2''		

- NOTES:
  1. Reactions include allowances for impact but DO NOT include weight of con-

- crete slab.

  2. Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI code requirements. Local codes may vary these requirements.

  3. Layouts and dimensions shown are for center opening type entrances.

  4. Consult your Montgomery Representative for specific recommendations where space is limited or other conditions may necessitate further study.

  5. All data is general. Consult your local Montgomery Representative for exact information for your working drawings.

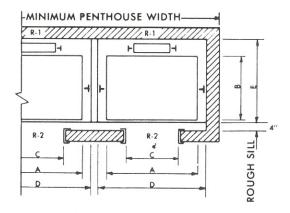
  \* D and E dimensions are for car travel up to 100'. Add 1" to D and E for each additional 100" of car travel.

CAPACITY	SPEED	R-1	R-2
	400	25000	15000
	500	26000	16000
2500#	600	28000	18000
	700	29000	19000
2500#	800	30000	20000
	1000	31000	21000
	1200	32000	22000
	400	26000	15000
	500	27000	16000
	600	29000	18000
3000#	700	30000	19000
	800	31000	20000
	1000	32000	21000
	1200	33000	22000
	400	30000	21000
	500	32000	22000
	600	34000	23500
3500#	700	36000	25000
	800	39000	27500
	1000	42000	29000
	1200	44000	30000

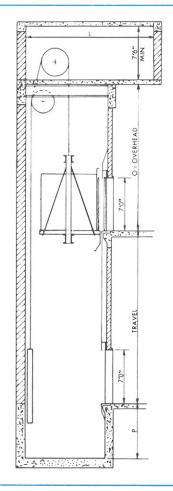
## montgomerv passenger elevators

### medium and low speed traction

Medium and Low Speed Traction Elevators perform efficiently and economically when serving traffic demands in medium and low rise buildings.



PLAN FOR ONE OR MORE ELEVATORS



	RECOMMENDED SIZES AND CAPACITIES								
TYPE BUILDING	SMALL APART- MENT	SMALL OFFICE				(	LARGE OFFICE OR STORE		
CAPACITY	1200#	2000	#	250	0#	30	000#		3500#
A B C D	5'-0'' 4'-0'' 2'-6'' 6'-4'' 5''-4''	4 -5 3 -0 7 -8	6'-4' 4'-5'' 3'-0'' 7'-8'' 5'-9''		7'-0'' 5'-0'' 3'-6'' 8'-4'' 6'-6''		7'-0'' 5'-6'' 3'-6'' 8'-4'' 7'-0''		7'-0'' 6'-2'' 3'-8'' 8'-4'' 7'-8''
MINIMUN	PIT-OV	ERHEAD	& M/	ACHIN	IE RO	ОМ	DIMENS	SIC	NS
SPEED	100	200	2	250	30	0	350		400
L O *P (a) *P (b) *P (c)	16'- 0'' 15'- 6'' 4'- 0''	16'- 0'' 15'- 9'' - 4'- 0'' 5'- 8''	16	- 0' - 2' - 6' - 0"	17'- 16'- - 4'- 6'-	4" 6"	17'- 0 16'- 6 - 5'- 1 6'-11		21'- 6'' 17'- 7'' - 5'- 7'' 7'- 4''

- P (a) indicates minimum pit required for elevators with type "A" safety P (b) indicates minimum pit required for elevators with type "B" safety P (c) indicates minimum pit required for elevators with type "C" safety

- Reactions include allowances for impact but DO NOT include weight of
- Reactions include allowances for impact but DO NOT include weight of concrete slab.

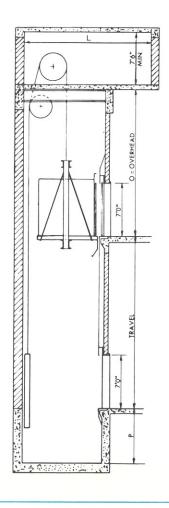
  Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI code requirements. Local codes may vary these requirements. Layouts and dimensions shown are for center opening type entrances.

  Consult your Montgomery Representative for specific recommendations where space is limited or other conditions may necessitate further study.

  All data is general. Consult your local Montgomery Representative for exact information for your working drawings.

CAPACITY	SPEED FPM	R-1	R-2
1200#	100	12000	6500
	100	12500	8800
2000#	200	15200	9900
	250	15500	10800
	300	15800	11000
	350	19800	12000
	400	24000	14500
	100	14900	10300
	200	16700	11500
2500#	250	17200	12300
2500#	300	17500	12500
	350	20400	12800
	400	25000	15000
	100	17100	12100
	200	19400	12200
3000#	250	19800	12600
3000#	300	20200	13200
	350	20400	13300
	400	26500	16000
	100	18300	13300
	200	21000	14100
3500#	250	21300	14400
0000#	300	21800	14700
	350	25200	15100
	400	28000	16800

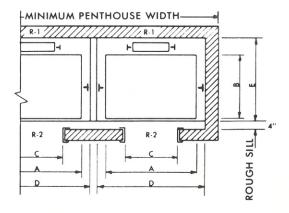
### passenger elevators



### **SPM** standard pre-manufactured traction elevators

SPM elevators perform efficiently and economically when serving traffic demands in medium and low rise buildings. Standard pre-manufacturing by Montgomery means lower cost to the owner, faster delivery and installation while maintaining "custom" quality.

SPM elevators have a capacity of 2500 pounds and offer speeds of 200 or 350 fpm. They have center opening doors (single slide doors optional) and are furnished in single or multiple car operation up to 4 car group. Flexibility is offered in entrance and fixture selection, and optional decor and finishes.



PLAN FOR ONE OR MORE ELEVATORS

- 1. Reactions include allowances for impact but DO NOT include weight or
- concrete slab.

  2. Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI code requirements. Local codes may vary these requirements.

  3. Layouts and dimensions shown are for center opening type entrances.

  4. Consult your Montgomery Representative for specific recommendations where space is limited or other conditions may necessitate further study.

  5. All data is general. Consult your local Montgomery Representative for exact information for your working drawings.

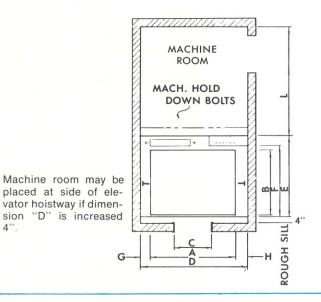
  6. For complete details ask for Montgomery brochure SF2056.

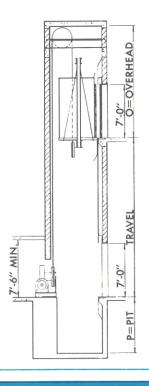
	DIMENSI	ON CHART				
CAPACITY		2500#				
A B C D E	7'-0" 5'-0" 3'-6" 8'-4" 6'-3"					
MINIMUM PIT-0	OVERHEAD AND	MACHINE ROO	M DIMENSION			
SPEED		200 350				
L O P		13'- 8'' 15'- 4'' 3'-10''				
OVERHEAD	LOADS/LBS. AF	PPROXIMATE PE	R ELEVATOR			
CAPACITY	SPEED FPM	R-1	R-2			
2500#	200 350	20,400 20,400	12,800 12,800			

## montgomer V passenger elevators

### basement traction medium and low speed

Basement traction elevators are utilized for limited overhead conditions in new and existing buildings. This type of elevator facilitates future floor expansion.





#### 1:1 ROPING ARRANGEMENT

is used when only moderate overhead clearance is available, and only when a shallow pit depth is

#### RECOMMENDED SIZES & CAPACITIES

TYPE BUILDING	SMALL APART- MENT	SMALL OFFICE	AVERAGE OFFICE HOTEL		LARGE OFFICE OR STORE
CAPACITY	1200#	2000#	2500#	3000#	3500#
A B C D E F G H	5'-0" 4'-0" 2'-6" 6'-4" 5'-4" 4'-5" 8"	6'- 4'' 4'- 5'' 3'- 0'' 7'- 8'' 5'- 9'' 4'-10'' 8''	7'-0'' 5'-0'' 3'-6'' 8'-4'' 6'-6'' 5'-5'' 8''	7'- 0" 5'- 6" 3'- 6" 8'- 4" 7'- 0" 5'-11" 8" 8"	7'- 0" 6'- 2" 3'-10" 8'- 4" 7'- 8" 6'- 7" 8"

#### RECOMMENDED MACHINE ROOM OVERHEAD & PIT DIMENSIONS

SPEED	100	200	250	300	350
L *O **P(a) **P(b)	9'-6'' 16'-7'' 4'-0''	12'-0'' 17'-1'' - 4'-0''	12'-0'' 17'-5'' - 4'-6''	12'-0'' 17'-6'' - 4'-6''	12'- 0'' 17'- 9'' - 5'- 1''
**P(c)		5'-8''	6'-0''	6'-6''	6'-11"

\*P(a) indicates minimum pit required for elevators with type "A" safety. \*\*P(b) indicates minimum pit required for elevators with type "B" safety.

\*\*P(c) indicates minimum pit required for elevators with type "C" safety.

- 1. Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI code requirements. Local codes may vary these requirements.
- 2. Layouts and dimensions shown are for center opening type entrances.

#### 2:1 ROPING ARRANGEMENT

permits a minimum overhead installation. Because of the sheave arrangement, it is necessary to have a greater pit depth than for a comparable 1:1

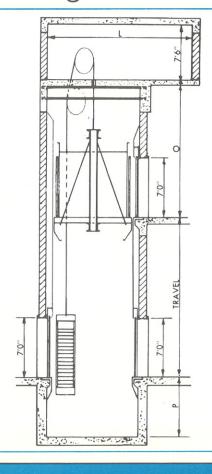
#### RECOMMENDED SIZES & CAPACITIES

TYPE BUILDING	SMALL APART- MENT	SMALL OFFICE	AVERAGE OFFICE HOTEL					
CAPACITY	1200#	2000#	2500#	3000#				
Α	5'- 0''	6'- 4''	7'- 0"	7'- 0''				
В	4'- 0"	4'- 5"	5'- 0"	5'- 6"				
C	2'- 6"	3'- 0"	3'- 6"	3'- 6"				
D	6'-10"	8'- 2"	8'-10"	8'-10"				
E	5'- 4"	5'- 9''	6'- 6''	7'- 0''				
F	4'- 5"	4'-10"	5'- 5"	5'-11"				
G	10"	10"	10"	10"				
Н	12"	12"	12"	12"				
	RECOMMENDED MACHINE ROOM							

### OVERHEAD & PIT DIMENSIONS

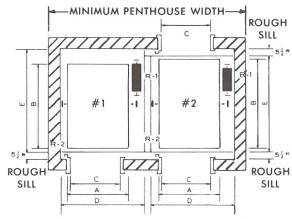
SPEED	100	200	250	300
L	13'- 0''	15'-6''	15'- 6"	15'-6"
0	13'- 0"	13'-2"	13'- 7"	13'-8"
P	5'- 6"	6'-6''	6'-11"	7'-4"

- 3. Consult your Montgomery Representative for specific rec-3. Consult your Montgomery Representative for specific recommendations where space is limited or other conditions may necessitate further study.
  \*4. The overhead dimension can be reduced 1'-0" if the cab selected is kept to a minimum height.
  5. All data is general. Consult your local Montgomery Representative for exact information for your working drawings.



### hospital traction

Hospital Traction Elevators are designed in a wide range of speeds for individual applications. Emergency and independent service as well as auxiliary power features are available.



FRONT ONLY, FRONT AND REAR OPENINGS – ONE OR MORE ELEVATORS

### RECOMMENDED SIZES & CAPACITIES

CAPACITY	3500#		40	4000#		0#
A B C D E	#1 5'-4'' 8'-4'' 3'-8'' 7'-5'' 8'-9''	#2 5'-4'' 8'-9½'' 3'-8'' 7'-5'' 9'-2''	#1 5'-8" 8'-8" 4'-0" 7'-9" 9'-1"	#2 5'-8'' 9'-1½'' 4'-0'' 7'-9'' 9'-6''	#1 6'- 4'' 8'-10'' 4'- 6'' 8'- 5'' 9'- 3''	#2 6'-4'' 9'-3½' 4'-6'' 8'-5'' 9'-8''

### MINIMUM PIT, OVERHEAD AND MACHINE ROOM DIMENSIONS

SPEED	75	100	200	350	500
L	21'-0''	21'-0"	21'-0''	21'- 0"	27'- 6"
0	15'-6"	15'-6''	15'-9"	16'- 6"	17'- 7"
*P (a)	4'-0''	4'-0''	-	-	-
*P (b)		-	4'-0''	5'- 1''	6'- 7''
*P (c)			5'-8''	6'-11''	8'-10''

- \*P (a) indicates minimum pit required for elevators with type "A" safety.
  \*P (b) indicates minimum pit required for elevators with type "B" safety.
- P (c) indicates minimum pit required for elevators with type "C" safety.

### APPROXIMATE OVERHEAD LOADS IN LBS. PER PASSENGER ELEVATOR

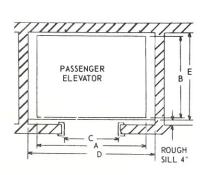
CAPACITY	SPEED	R-1	R-2
3500#	75	19300	13700
	100	19500	14000
	200	23000	15000
	350	27400	16000
	500	33000	23000
4000#	75	20600	14800
	100	20900	15200
	200	23900	15800
	350	27900	17700
	500	34000	24000
5000#	200	25600	17300
	350	29500	19600
	500	35200	26000

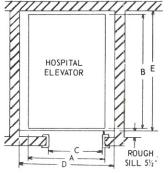
- 1. Reactions include allowances for impact but DO NOT include weight of concrete slab.
- Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI code requirements. Local codes may vary these requirements.
- 3. Layouts and dimensions shown are for two speed type
- Consult your Montgomery Representative for specific recommendations where space is limited or other conditions may necessitate further study.
- All data is general. Consult your local Montgomery Representative for exact information for your working drawings.

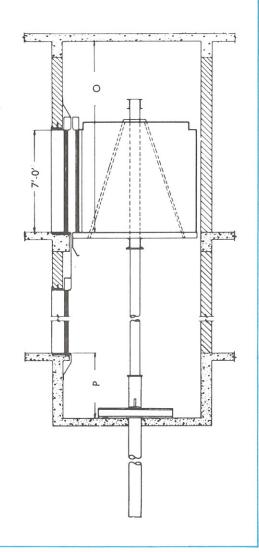
## montgomer v passenger elevators

### oil hydraulic

Oil Hydraulic Elevators are designed to meet varying performance requirements with car speeds to 200 feet per minute and maximum travel to 70 feet. They are easily adapted to most low rise buildings and frequently produce economic advantages over hoist rope traction







A		CE BUILDINGS, BANKS, S			).	HOSPITALS	AND INST	TITUTIONS			e Entrance le Entranc	
CAPACITY	1500#	2000#	2500#	3000#	3500#	CAPACITY	350	0#	400	00#	500	0#
							1	2	1	2	1	2
Α	5'-4"	6'- 4''	7'-0"	7'- 0''	8'- 0"	A	5'-4"	5'-4''	5'-8"	5'-8"	6'- 4''	6'-4''
В	4'-2''	4'- 5''	5'-0''	5'- 6''	5'- 6"	В	8'-4"	8'-91/2''	8'-8"	9'-11/2"	8'-10"	9'-31/2"
C	2'-8"	3'- 0"	3'-6"	3'- 6"	4'- 0"	C	3'-8"	3'-8''	4'-0"	4'-0"	4'- 6"	4'-6''
D	6'-8''	7'- 8''	8'-4"	8'- 4"	9'- 4"	D	6'-9"	6'-9''	7'-3"	7'-3"	8'- 0"	8'-0"
E	4'-7"	4'-10''	5'-5''	5'-11"	5'-11"	E	8'-9"	9'-2''	9'-1"	9'-6"	9'- 3"	9'-8''
0	13'-0"	13'- 0"	13'-0"	13'- 0"	13'- 0"	0	13'-0''	13'-0"	13'-0"	13'-0"	13'- 0"	13'-0"
P	4'-0''	4'- 0"	4'-0''	4'- 0"	4'- 0"	P	4'-0''	4'-0''	4'-0''	4'-0"	4'- 0"	4'-0"

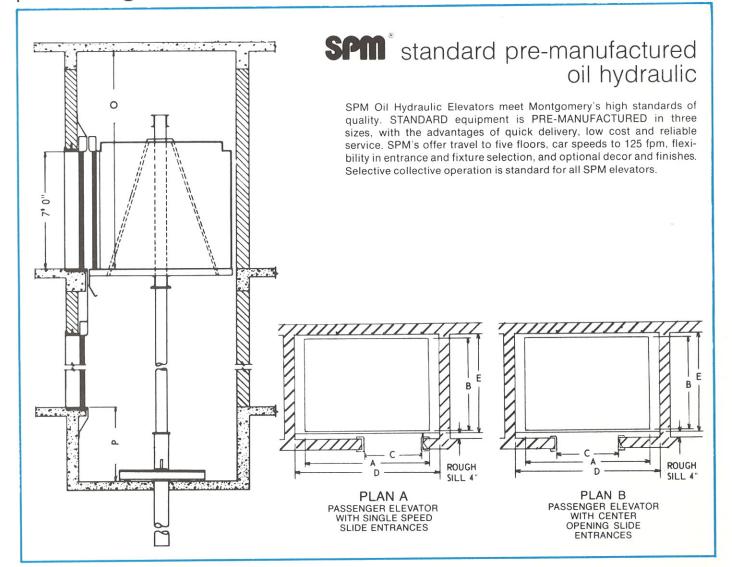
- Machine room size varies with car capacity and speed and should be within 20 feet of the hoistway at the lowest landing.
- within 20 feet of the hoistway at the lowest landing.

  2. Pit depths, and overhead clearances are in accordance with ANSI code requirements. Local codes may vary these requirements.

  3. Layout and dimensions shown for passenger elevators based on center opening type entrances and for hospital elevators based on two speed type entrances.

  4. Consult your local Montgomery Office for more information regarding Notes 1 and 2.
- All data is general. Consult your local Montgomery Representative for exact information for your working drawings.

### passenger elevators



OFFICE BUILDIN	IGS, HOTELS,	APARTMENTS,	ETC.
HOISTWAY	SPM-1500	SPM-2000	SPM-2500
DIMENSIONS	CAP 1500#	CAP 2000#	CAP 2500#
A B C D E O P	5'-4" 4'-2" 2'-8" 6'-8" 4'-7" 13'-0" 4'-0"	6'- 4" 4'- 5" 3'- 0" 7'- 8" 4'-10" 13'- 0" 4'- 0"	7'-0'' 5'-0'' 3'-6'' 8'-4'' 5'-5'' 13'-0'' 4'-0''

ENTRANCE ARRANGEMENT	SPM-1500	SPM-2000	SPM-2500
PLAN	Α	A or B	A or B

- 1. Machine should be adjacent to the hoistway at the lowest landing.
  2. Pit depth and overhead clearance are in accordance with ANSI code requirements. Local codes may vary these requirements.
  3. Plan shown is based on single slide entrances. Center opening en-
- Ulimensions "O" and "P" may be reduced to suit individual project requirements.
   Consult your local Montgomery Office for more information regarding Notes 1, 2, 3, and 4.
   All data is general. Consult your local Montgomery Representative for exact information for your working drawing.
   For complete details ask your local Montgomery Office for SPM brochure SF2043.

## montgomerv

Montgomery standard entrances shown are available in a wide range of finishes and materials. Custom entrances are also available. Contact your local Montgomery representative for details.

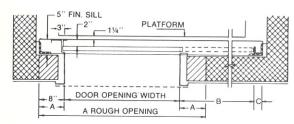


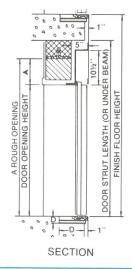
### single speed slide

FEATURES - Maximum opening width approximately 1/2 width of car. Opening width should not exceed 3'-6". Provides a sliding door at moderate cost.

DIMENSION KEY - Wherever possible, front hoistway walls should not be erected until after door equipment is installed.

- A Rough openings for standard Unit-type frames to be: Width of door opening plus 8" on each side. Height of door opening plus 8" above.
- B Landing door opening plus 11/2"
- C 5" for power operated doors, 3" for manual operated doors. D 2" x 8" sill pocket entire width of hatch.



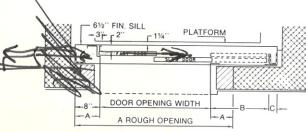


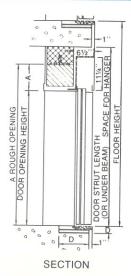


### two speed slide

FEATURES - Door opening approximately 2/3 width of car. **DIMENSION KEY** – Wherever possible, front hoistway walls should not be erected until after door equipment is installed.

- A Rough openings for standard Unit-type frames to be: Width of door opening plus 8" on each side. Height of door opening plus 8" above.
  - ½ landing door opening plus 1 1/8"
- C -5" for power and manually operated door.
  D 2" x 9½" sill pocket entire width of hatch.





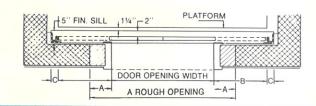


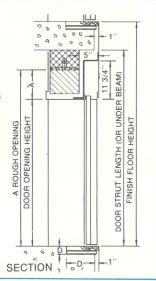
### center opening slide

FEATURES - Provides opening approximately ½ width of car. Simultaneous opening of each door panel, at equal speed, reduces opening time to ½ that required for other types of sliding doors.

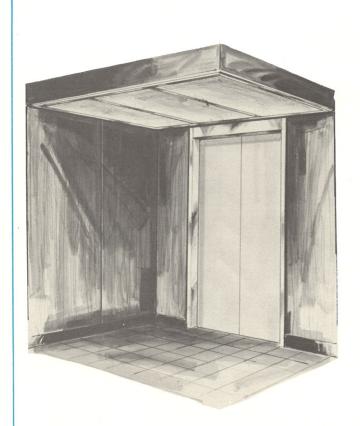
DIMENSION KEY — Wherever possible, front hoistway walls should not be erected until after door equipment is installed.

- A Rough openings for standard Unit-type frames to be: Width of door opening plus 8" on each side. Height of door opening plus 8" above.
- B ½ landing door opening plus 3/4"
- C 5" for power operated doors, 3" for manual operated doors.
  D 2" x 8" sill pocket entire width of hatch.





### cars, signals and pushbutton fixtures





Montgomery standard cars are shown. Other standard cars as well as custom cars are available in a wide range of designs and materials. Contact your local Montgomery representative for details.

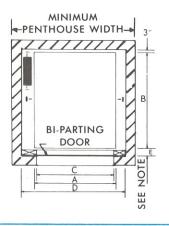
#### signal and pushbutton fixtures 0 0 PHOTO CELL OFF ( ON A 9 8 7 6 Montgomery standard signal and pushbutton fixtures shown feature cover 5 4 plates of stainless steel. Custom fixtures are also available. Contact your local 3 Montgomery representative for details. 2 1 A ALARM 0/01 12345678

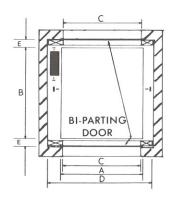
## montgomery freight elevators

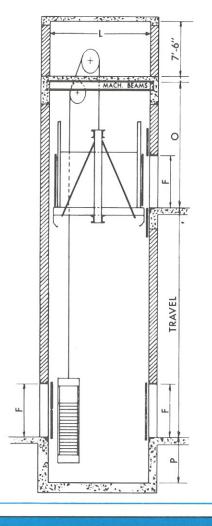
### traction

Traction Freight Elevators meet and exceed the heavy duty requirements of freight type loading. Special applications are available to meet unusual and hazardous conditions. As an optional feature we recommend our Lodemaster, an automatic load weighing device, which warns against overloading. Also recommended are power operated hoist-way doors and car gates for medium and heavy duty installations.

For freight door details see page 18







LI	GHT AND	MEDIUM	DUTY FR	EIGHT EL	EVATORS		HEA	VY DUTY P	OWER TRU	CK FREIGHT	ELEVATOR	IS
CAPACITY	2500#	3000#	4000#	6000#	8000#	10,000#	CAPACITY	10.000#	12.000#	16.000#	18.000#	20,000#
A	5'-4"	6'-4"	6'-4"	8'-4"	8'-4"	10'-4"	A	8'-4"	10'-4"	10'-4"	10'-4"	12'-4"
В	7'-0''	8'-0"	8'-0"	10'-0"	10'-0"	14'-0"	В	12'-0"	14'-0''	14'-0"	16'-0"	20'-4"
C	5'-0"	60	6'-0''	8'-0''	8'-0''	10'-0"	C	8'-0"	10'-0"	10'-0"	10'-0"	12'-0"
D	7'-4"	8'-4"	8'-4"	10'-4"	10'-10"	12'-10"	D	11'-4"	13'-6"	14'-0"	14'-2"	16'-6"
L	13'-0''	14'-0"	14'-0'	14'-0'	14'-0"	15'-0"	L	14'-0"	15'-0"	15'-0"	17'-0"	21'-0"

### MINIMUM PIT & OVERHEAD DIMENSIONS FOR LIGHT & MEDIUM DUTY FREIGHT ELEVATORS

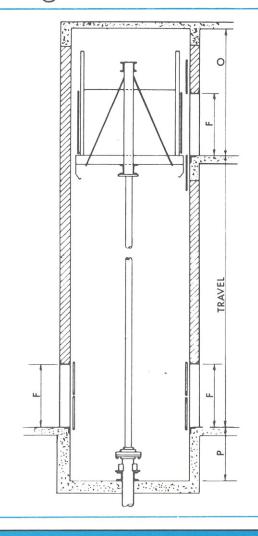
CAR SPEED	50	75	100	200
O P	16'-0'' 5'-6''	16'-0'' 5'-6''	16'-0'' 5'-6''	16'-0'' 6'-0''

For minimum pit and overhead dimensions for heavy duty power truck freight elevators consult your Montgomery representative.

#### NOTES

- Pit depths, overhead clearance and penthouse sizes are in accordance with ANSI code requirements. Local codes may vary these requirements.
- For capacities over 20,000 lbs. or speeds over 200 f.p.m., consult your Montgomery Representative.
- Dimensions E = 5" for regular type counter balanced hoistway doors and 6¾" for pass type counter balanced hoistway doors.
- Pass type hoistway doors are required when floor heights are less than 11'-6" for 7'-3" openings and less than 14'-6" for 9'-3" openings.
- Dimension F = 7'-0" on light and medium duty; 8'-0" or as required for heavy duty doors. Doors.higher than 8'-0" require additional overhead height.
- For large heavy duty doors consult your Montgomery Representative.
- All data is general. Consult your local Montgomery Representative for exact information for your working drawings.

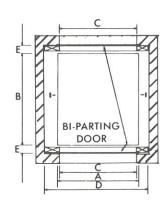
### freight elevators

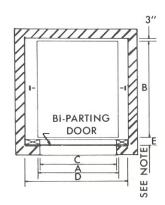


### oil hydraulic

Oil Hydraulic Freight Elevators are recommended for nominal speed and travel requirements. Features of this type elevator include minimum shaft clearances, economical design of the hoistway, and elimination of the overhead machine room. The recommended machine room location is at the lowest landing adjacent to the hoistway, but can be located in a semi-remote area from the hoistway.

For freight door information see page 18





LIGHT	AND ME	DIUM DU	JTY HYDI	RAULIC F	REIGHT	ELEVATO	ORS
CAPACITY	2000#	3000#	4000#	5000#	6000#	7500#	10,000#
A B C D-manual	5'- 0' 6'- 0'' 4'- 8'' 6'- 4''	5'- 6'' 7'- 0'' 5'- 2'' 6'-10''	6'- 6'' 8'- 0'' 6'- 2'' 7'-10''	8'- 6" 10'- 0" 8'- 2" 9'-10"	8'-6'' 12'-0'' 8'-2'' 10'-6''	8'-6'' 12'-0'' 8'-2'' 10'-6''	10'-6'' 14'-0'' 10'-2'' 12'-6''
doors D-power doors	6'-10''	7'- 4''	8'- 4''	10'- 4''	10'-6''	10'-6''	12'-6''
O-7'-0'' high doors O-8'-0''	13'- 2"			13'- 2"		13'-2"	13'-2"
high doors	4'- 6"	4'- 6''	4'- 6"	4'- 6''	4'-6''	5'-0'	5'- 0"

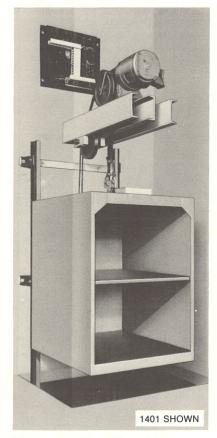
- NOTES
- 1. Dimensions O and P are based on car speeds up to 150 fpm.
- Dimension E = 5" for regular type counter balanced hoistway doors and 634" for pass type counter balanced hoistway doors.
   Pass type heights are required when floor heights are
- Pass type hoistway doors are required when floor heights are less than 11'-6" for 7'-3" openings and less than 14'-6" for 9'-3" openings.
- Dimension F = 7'-0" on light and medium duty, 8'-0" or as required for heavy duty.
- Machine room sizes vary with car capacity and speed and should be within 20 feet of the hoistway at the lowest landing.
- Pit depths, and overhead clearances are in accordance with ANSI code requirements. Local codes may vary these requirements.

POWER	TRUCK H	HEAVY D		IT ELEVA	TORS
CAPACITY	10,000#	12.000#	16,000#	18,000#	20,000#
A B C D-manual doors D-power	10'-6" 14'-0" 10'-2" 12'-6"	10'-6" 14'-0" 10'-2" 12'-6"	10'-6" 16'-0" 10'-2" 12'-6"	10'-6" 16'-0" 10'-2" 12'-6"	12'-6" 20'-0" 12'-2" 14'-6"
doors O-7'-0'' high	13'-2''	13'-2''	13'-2"	13'-2''	13'-2"
doors O-8'-0'' high doors	14'-2''	14"-2"	14'-2''	14'-2''	14'-2"
Р	6'-0''	6'-0''	6'-0''	6'-0''	6'-0''

- Layout and dimensions shown for freight elevators based on bi-parting counter-balanced type hoistway doors.
- 8. Consult your local Montgomery Office for more information regarding Notes 5 and 6.
- For capacities over 20,000 lbs. and for large heavy duty doors, consult your Montgomery Representative.
- All data is general. Consult your Montgomery Representative for exact information for your working drawings.

## montgoma Py dumbwaiters

### traction drive



#### high speed traction drive

Model 1401 has machine above and Model 1402 has machine below. Designed to take hard use for all high rise projects, these models are top of the line with car speeds from 100 to 150 FPM (and above on request). Capacities from 200 to 500 pounds. Standard operation is automatic callsend.

#### moderate speed traction drive

Model 1431 has machine above and Model 1432 has machine below. Satisfies economical speed requirements for 2 to 6 landing projects such as restaurants, apartments, hospitals, hotels, motels, institutions, banks, office buildings. Heavy duty guide rail columns support machine and transmit down load weight to bottom of hoistway. Lifting capacities from 75 pounds to 500 pounds and the car speed is 50 FPM. Standard operation is automatic call-send.



#### heavy duty traction drive

Model 1405 has machine above and Model 1406 has machine below adjacent to hoistway. Designed for heavy duty wheeled truck loading. A substitute for small cargo elevators in commercial buildings, industrial buildings, research buildings, piers, warehouses, libraries, dormitory buildings. Lifting capacity up to 500 pounds and car speeds from 50 FPM to 150 FPM. Standard operation is automatic callsend.

Except for model 1441 and 1442 (letter lift) optional car sizes are available up to 9 square feet of floor area and up to 4'-0" high.

### electric drum drive

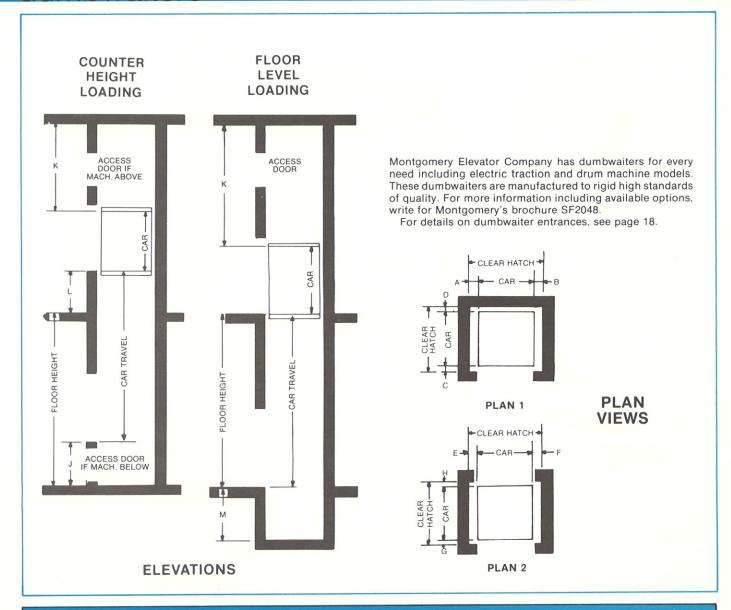


### moderate speed electric drum drive

Counter Height Loading or Floor Level Loading models are 1420 with the machine below adjacent to hoistway, and 1421 with the machine above. Applicable for all moderate speed requirements up to 35 feet of travel. Ideal for non-load bearing walls. These models support and transmit all down loads to the bottom of the hoistway. Capacities from 150 to 500 pounds and car speed of 50 fpm.

### moderate speed electric drum drive letter lift

Counter Height Loading models 1441 (machine above) and 1442 (machine below). Capacities are 25 and 50 pounds, speed 50 fpm, maximum travel 35'0", standard car size 15" wide, 15" deep, 18" high.



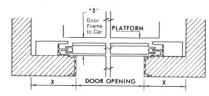
		COUNTE	R H	EIGH	1T	LOA	DIN	G						
				PLA	N 1		1	PLAI	N 2					
MODEL	TYPE OF	MACHINE	1000	PEN			FRO	PENI NT 8			ELE	VA	TIC	NS
NO.	MACHINE	LOCATION	Α	В	C	D	E	F	G	н	J	K	L	M
1401 1402	Traction Traction	Above Below		5 <sup>1</sup> / <sub>2</sub> 5 <sup>1</sup> / <sub>2</sub>	3	6½ 6½		5½ 5½	3	3		54 42		
1431 1432	Traction Traction	Above Below		5½ 5½	3	3		5½ 5½	3	3		48 42		
1420 1421	Drum Drum	Below Above	6	6	3	3	6	6	3	3	34 30	36 48		
1441 1442	Drum Drum	Above Below	4 4	4	3	3	4 4	4 4	3	3		48 42		
		FL00	R LI	EVE	L	OAD	ING							
1405 1406	Traction Traction	Above Below		5½ 5½	3	6½ 6½	6½ 6	5½ 6	3	3 3		54 42		36 36
1420 1421	Drum Drum	Below* Above	6	6	3	3	6	6	3	3		42 48	0	36 36

- \*Machine below for floor loading dumbwaiter requires the machine to be placed adjacent to the shaftway.
- \*\*Floor level loading with slide up doors, M = 12" mini-
  - NOTES: Each car gate reduces useable F to B car space by 1½". Dimension K is based on bi-parting car gates and/or doors.

### montgomany freight doors/ dumbwaiter doors



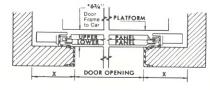
### Regular type



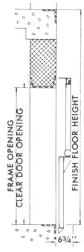
### **DIMENSION KEY**

X-13" minimum return required for motorized door of either type shown.
 X-9" minimum return required for manual door of either type shown. Minimum pit depth ½ door height plus 6". Door frames must extend to the floor beam above unless walls are poured concrete or brick \*Dimension varies with Manufacturer's requirements.

### Pass type







Hoistway entrances carry U/L labels and are bi-parting type with steel frames and sound deadened door panels with glass vision lights. Finish is prime paint. Models 1405 and 1406 have door panels with reinforced truckable sill. Models 1401-1402-1431-1432 have stainless steel sills. Models 1420 and 1421 have stainless steel sills for counter height loading or reinforced truckable sills for floor level loading.

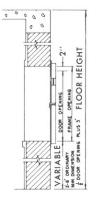
Options: Hollow metal insulated door panels.

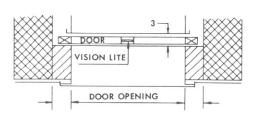
Baked enamel or stainless steel finish.

Slide up or slide down type entrances (except Models 1405 and 1406 are slide up type only).

DIMENSION KEY—One opening must be larger than the car so the assembled car can be placed into the hatch. Front walls to be left out until door frames are installed. Refer to page 17 for additional data.







MINIMUM FLOOR HEIGHT								
according	to opening heig	ht of door						
opening height of door*	regular	pass						
6 ft. 6 ft. 6 in. 7 ft. 7 ft. 6 in. 8 ft. 8 ft. 6 in. 9 ft. 10 ft. 11 ft.	9 ft. 6 in. 10 ft. 3 in. 11 ft. 11 ft. 9 in. 12 ft. 6 in. 13 ft. 3 in. 14 ft. 15 ft. 6 in. 17 ft.	6 ft. 10 in. 7 ft. 4 in. 7 ft. 10 in. 8 ft. 4 in. 8 ft. 10 in. 9 ft. 4 in. 9 ft. 10 in. 10 ft. 10 in. 11 ft. 10 in. 12 ft. 10 in.						

SEE PAGES 16 AND 17 FOR DUMBWAITER DETAILS

### escalators

Escalators move more people at lower cost per passenger than any other form of vertical transportation. They may be the primary carrier in retail buildings, in transportation terminals and in highly populated office buildings, or can effectively augment elevator systems, especially in high rise office buildings.

Operating from main floors to: lower parking levels, mezzanine or second floor shops and restaurants, or top elevator floor to penthouse restaurants. Escalators provide the most efficient transportation in these heavy traffic locations, allowing elevator systems to serve other areas of the building more efficiently.

#### EFFICIENCY -

two steps on the same level at entry and exit speeds and safeguards traffic "a montgomery exclusive."

more and better safety devices than any other escalator.

#### APPEARANCE -

durable modern materials retain attractive appearance.

#### LOW COST MAINTENANCE -

attained by high quality equipment.

#### **DEPENDABILITY** -

quickly and easily serviced - less "down" time.



Northbrook Court, Northbrook, Illinois. 4 Crystal 2000 escalators, 4 oil hydraulic freight elevators.

### OFFICE-BANK-HOTEL

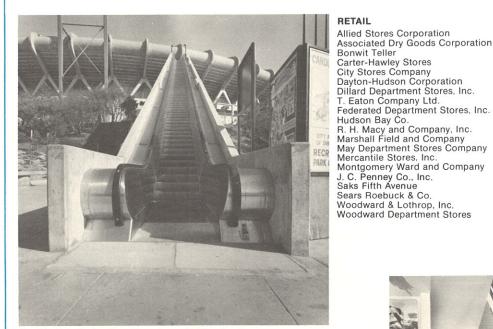
Blue Cross-Blue Shield Caterpillar Tractor Co. Disneyland Hotel
Ford Motor Company
General Motors Corporation Hilton Hotels Company Prudential Plaza Sheraton Hotel Corp.

Atlanta International Airport Boston Subway, Mass. Transit Authority Candlestick Park Chicago Transit Authority
Dallas/Fort Worth International Airport
Denver Stapleton Airport Detroit Cobo Hall Honolulu International Airport The Louisiana Superdome Montreal (Mirabel) International Airport San Francisco-Rapid Transit/BARTD Sea-Tac International Airport Taoyuan (Taiwan) International Airport Toronto International Airport

typical montgomery escalator users

### T. Eaton Company Ltd. Federated Department Stores, Inc. Hudson Bay Co. TRANSPORTATION & PUBLIC Marshall Field and Company, Inc. Marshall Field and Company May Department Stores Company

Toronto Transit Commission



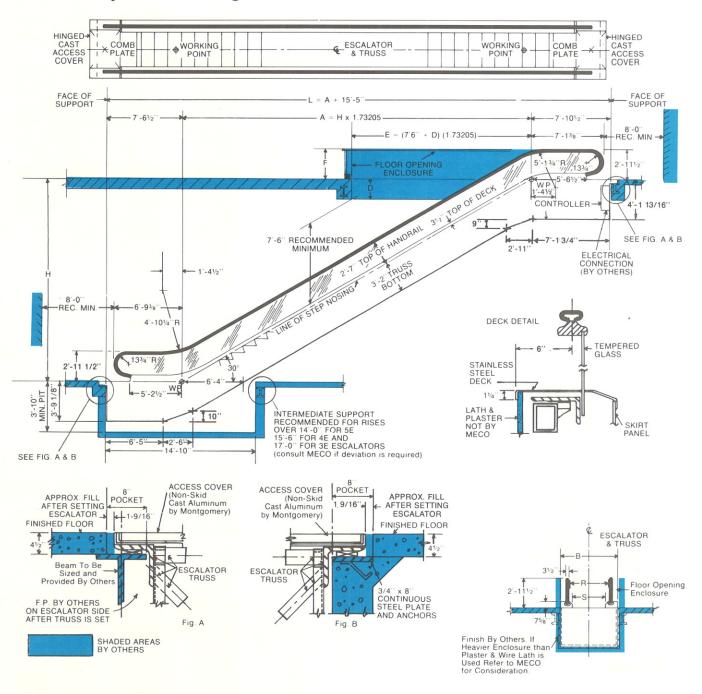
Candlestick Park, San Francisco, California. 6 48" Montgomery escalators, 1 Montgomery traction freight elevator and 2 Montgomery traction passenger elevators.

Lord & Taylor, Oakbrook Center, suburban Chicago. Montgomery escalators and elevators move people efficiently throughout this beautiful store.



## montgomany escalators

### crystal 2000 glass balustrade

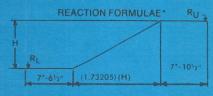


LAYOUT NOTE

The following information, when available, must be shown on all layouts for use of the balustrade manufacturer.

D-Dimension from finished floor to the finished plaster ceiling or bottom of smoke

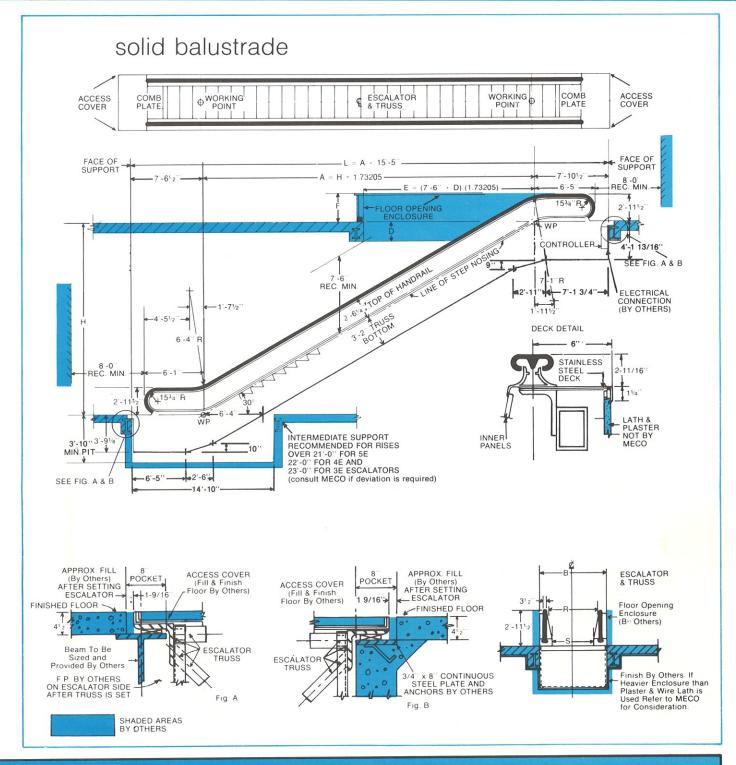
E-F-G-Detail and kind of wellway railings or fire shutter enclosures which are not furnished by the balustrade manufacturer.



32" ESCALATOR	
RL=(550)H+10,000	RU=(550)H+11,100
40" ESCALATOR	
RL = (660)H+10.570	RU=(660)H+11.670
48" ESCALATOR	
RL=(660)H+11,650	RU=(660)H+12,750

Consult MECO for reactions if intermediate support is used.

### escalators



\*Reaction formulae based on: 50% dead load 25% live load 25% impact Includes weight of metal lath and plaster covering on sides and soffit.

	WIDTH CHART							
Model No.	Per H	acity our At 120fpm	Rated Width R	Step Width S	Over-All Width B (Note 1)	Well Width Rough Opening (Note 2)		
3E 4E 5E	5,000 7,000 8,000	6,500 9,000 10,000	32'' 40'' 48''	24" 32" 40"	4'-0 1/4'' 4'-8 1/4'' 5'-4 1/4''	Over-All Width B + 2"		

- Includes exterior of lath and plaster by others.
   Enclosure between rough opening and finished escalators to be provided by others.

## montgomery escalators

## standard equipment standard equipment includes

complete truss fabricated of welded, hot rolled, structural steel tubes; precision worm gear drive; roller and ball bearings throughout; flange mounted motor; D.C. brake; portable UL classified\* controller; complete electrical and mechanical safety system; reversing stations, interchangeable precision assembled steps with cleated risers; matched endless step chains; accurately aligned track system; complete balustrade including skirts; inner panels, decks and endless moving neoprene rubber handrail; floor access covers to upper and lower machinery well both within truss area.

#### REQUIREMENTS

- 1. Floor around escalator is not to be laid until escalator is installed.
- Flooring within 8" of escalator floor access doors (top and bottom) is not to be laid until floor access doors are in place.
- Electric conduits, sprinkler pipes or soffit lights must be installed entirely outside of truss at all points except where codes require sprinkler protection of escalator machinery. Consult Montgomery for location within truss.
- 4. No walls or other parts of building structure are to be carried on truss.

\*Classified by Underwriters Laboratories Inc. as to fire and shock hazard only. Elevator Control Panel classed NIUU. See UL Classified Products Directory.

### OWNER TO PROVIDE AND INSTALL THE FOLLOWING

- 1. All escalator supports including bearing plates if concrete beams are used.
- 2. 3 phase, 60 cycle power supply and 110 volt light supply to controller.
- Combination lamp receptacle and convenience outlet in machine room and lower reversing station.
- Paper backed wire lath or its equivalent to be used for plaster enclosure of escalator.
- 5. All items marked "by others."
- 6. Fill and finish flooring for access covers for solid balustrade escalators.

CONTACT ANY OF OUR SALES AND SERVICE OFFICES TO OBTAIN EXPERT PLANNING ASSISTANACE INCLUDING COMPLETE LAYOUT AND SPECIFICATIONS

### MOTOR HORSEPOWER REQUIREMENTS

# 90 FPM SIZE FLOOR HEIGHT 10 HP 3E 5'-6" to 24'-0" 5E 5'-6" to 15'-0" 15 HP 3E 24'-0" to 36'-0" 4E 17'-0" to 26'-0" 5E 15'-0" to 23'-0" 20 HP 3E 36'-0" to 42'-0" 4E 26'-0" to 30'-0"

5E

23'-0" to 26'-0"

#### POWER DATA

90 FPM								
	200 VOLTS		460 V	OLTS	575 VOLTS			
HP	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES		
10	128.25	33.12	57.75	14.4	46.2	11.5		
15	213.75	50.6	93.07	22.0	74.47	17.6		
20	270.75	64.4	117.75	28.0	94.2	22.4		

		_	٠	
12		т		

10 HP	3E	5'-6" to 19'-0"
	4E	5'-6" to 14'-0"
	5E	5'-6" to 12'-0"
15 HP	3E	19'-0'' to 28'-0''
	4E	14'-0'' to 20'-0''
	5E	12'-0'' to 18'-0''
20 HP	3E	28'-0'' to 32'-0''
	4E	20'-0" to 23'-0"
	5E	18'-0" to 21'-0"

120 FPM

	200 VOLTS		460 \	/OLTS	575 VOLTS	
HP	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES
10	130.5	29.4	56.77	12.8	45.45	10.2
15	191.25	47.4	83.1	20.6	66.45	16.5
20	264.75	60.0	114.97	26.1	91.95	20.9

#### 120/90 FPM (2 SPEED)

10/7.5 HP	3E	5'-6'' to 16'-0''
	4E	5'-6" to 12'-0"
	5E	5'-6'' to 11'-0''
15/11.25 HP	3E	16'-0'' to 24'-0''
	4E	12'-0" to 18'-0"
	5E	11'-0" to 16'-0"
20/15 HP	3E	24'-0'' to 32'-0''
	4E	18'-0" to 23'-0"
	5E	16'-0" to 21'-0"

#### 120/90 FPM (2 SPEED)

	200 VOLTS		460 V	OLTS	575 VOLTS	
HP	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES	STARTING CURRENT IN AMPERES	RUNNING CURRENT IN AMPERES
10/7.5	135.75/105.75	30.8/25.9	69.75/62.25	14/12.9	54/47.25	11.1/10.4
15/11.25	190.5 /135.75	45/37.4	95.25/65.25	20.1/16.6	72/48	16.1/13.2
20/15	331.5 /186	64.5/49.7	130.5 /84.75	27/21.8	102.75/70.5	21.7/17.8

ALL POWER DATA BASED ON 3 PHASE 60 HERTZ

### power walks & ramps



Mirabel International Airport, Montreal, Quebec. 16 Montgomery Power Ramps, 13 Montgomery escalators, 6 Montgomery geared traction elevators, 3 Montgomery hydraulic elevators and 4 Montgomery dumbwaiters.



Stapleton International Airport, Denver, Colorado. 12 Montgomery Power Walks, 4 Montgomery Power Ramps, 27 Montgomery escalators, 18 Montgomery elevators and 2 Montgomery dumbwaiters.

#### POWER WALKS AND POWER RAMPS

provide fast safe, high-volume horizontal, or combined horizontal and inclined (to 15 degrees) transportation of people within buildings, or outdoors. Exposition centers, stadiums, auditoriums, transportation terminals, parking lots to buildings and in or out of buildings are a few walk-ramp applications to transport people where walking is not advantageous.

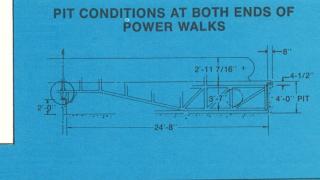
#### STANDARD EQUIPMENT INCLUDES

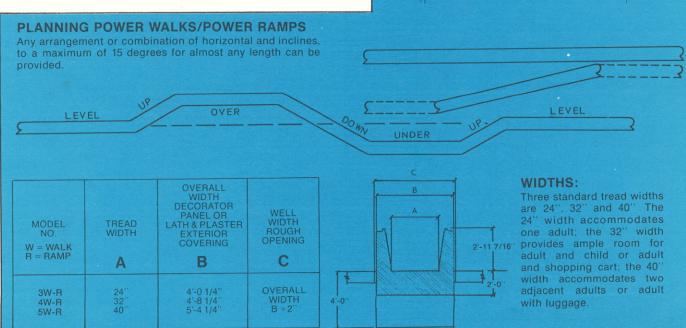
complete truss fabricated of welded, hot rolled, structural steel tubes (or combination of truss and channel stanchion); precision worm gear drive; roller and ball bearings throughout; flange mounted motor; D.C. brake; portable UL classified\* controller; complete electrical and mechanical safety system; reversing stations; interchangeable precision assembled treadway pallets with interlocking treads on adjacent pallets; matched endless pallet chains; accurately aligned track system; complete balustrades including inner panels; decks with endless moving neoprene rubber hand rail; and floor access covers to upper and lower machinery wells both within truss area.

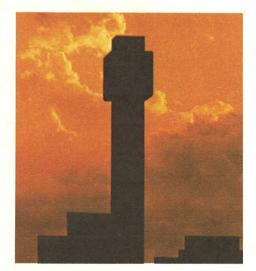
\*Classified by Underwriters Laboratories Inc. as to fire and shock hazard only. Elevator Control Panel classed NIUU. See UL Classified Products Directory.

#### **CONSULT MONTGOMERY**

Contact your local Montgomery representative or the Montgomery Elevator Company, Moline, Illinois, for application data, and layout or specification data needed to plan a complete installation.







### PREVENTIVE MAINTENANCE

Montgomery's Preventive Maintenance Program employs service men who are factory trained specialists. They check and inspect all safety devices, electrical controls and make necessary mechanical adjustments — on a regularly scheduled basis under competent technical supervision. A complete record of each equipment installation is kept. Montgomery's PM program provides the finest service at lower costs.

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